

## **SECTION R - TABLE OF CONTENTS**

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Note: Some of the items in this section are not available in all markets. Please contact your Würth Baer Supply representative for more information.







↑ Bulk Contact Adhesives pages R-21 - R-29



← Aerosol Contact Adhesives pages R-40 - R-42







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↑ Edgebanding Adhesives pages R-43 - R-49



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#### **YELLOW WOOD GLUES**

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#### **Professional Grade Yellow Wood Glue**

**WURTH** 

- Fast setting
- · Superior sandability
- · Ideal for interior wood bonding
- Can be used to bond hard & soft woods and veneers
- Freeze thaw stable (3 cycles)
- · Low chalking temperature

- Non-toxic
- Easy clean up
- Paintable and not affected by most stains and finishes
- OTC & CAL Compliant

Item#	Size	Color
WWASSEMBLY-Y-01	1 Gal	Yellow
WWASSEMBLY-Y-05	5 Gal	Yellow
WWASSEMBLY-Y-55	55 Gal	Yellow



# Professional Grade Yellow Wood Glue with UV Marker



- · Contains fluorescent inhibitors to be used with a blacklight
- CAL & OTC Compliant
- Fast setting
- Easily sanded

- No harmful vapors
- Freeze thaw stable (3 cycles)
- · Low chalking temperature

Item #	Size	Color
WWASSEMBLY-UV-01	1 Gal	Yellow
WWASSEMBLY-UV-05	5 Gal	Yellow
WWASSEMBLY-UV-55	55 Gal	Yellow



#### Type I Professional Grade Yellow Wood Glue

- Fast setting
- Superior sandability
- · Ideal for interior wood bonding
- Can be used to bond hard & soft woods and veneers
- Freeze thaw stable (3 cycles)
- · Low chalking temperature

- Non-toxic
- Easy clean up
- Paintable and not affected by most stains and finishes

FORMICA

• OTC & CAL Compliant

Item #	Size	Color
AFF714Y-1G	1 Gal	Yellow
AFF714Y-5G	5 Gal	Yellow
AFF714Y-55G	55 Gal	Yellow



#### **YELLOW WOOD GLUES**



#### Titebond® Original Yellow Glue, Fast Setting



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• Bonds wood, hardboard, high pressure laminates and particleboard

• Open time: 5 minutes

• Assembly time: 10-15 minutes

• Application temperature: Above 50°F

• Viscosity: 3,200 cps

Item#	Size	Color	Dries
FG506-2	4 oz.	Yellow	Translucent
FG506-3	8 oz.	Yellow	Translucent
FG506-4	16 oz.	Yellow	Translucent
FG506-5	Quart	Yellow	Translucent
FG506-6	Gallon	Yellow	Translucent
FG506-09	2.15 Gallon	Yellow	Translucent
FG506-7	5 Gallon	Yellow	Translucent
FG506-8	55 Gallon	Yellow	Translucent



#### Titebond® Original Yellow Glue, **Extended Set Time**



• Excellent heat-resistance

• Broad range of applications including edge and face gluing

• Ideal for complex assemblies and bent laminations

• Bonds wood, particleboard, MDF, plywood and other porous materials

• Open time: 15 minutes • Assembly time: 20-25 minutes

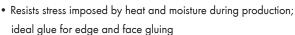
• Application temperature: Above 40°F

• Viscosity: 3,500 cps

Item#	Size	Color	Dries
FG910-6	Gallon	Yellow	Yellow
FG910-7	5 Gallon	Yellow	Yellow



#### Super Titebond® Yellow Glue, Heat Resistant

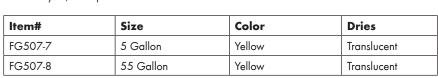


• Open time: 5 minutes

• Assembly time: 15-20 minutes

• Application temperature: Above 50°F

• Viscosity: 3,500 cps









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#### **WATER RESISTANT WOOD GLUES**



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#### Water Resistant Professional Grade Yellow Wood Glue



- Ideal for applications such as exterior furniture, RF gluing, hot/cold press or where a high level of moisture resistance is required
- Passes all ANSI Type II water resistance tests
- Hot or cold press
- Fast set
- RF gluing
- Superior sandability
- OTC & CAL Compliant
- Not intended for applications below the waterline or for continuous submersion

Item #	Size	Color
WWEXTERIOR-01	1 Gal	Yellow
WWEXTERIOR-05	5 Gal	Yellow
WWEXTERIOR-55	55 Gal	Yellow



# Formica Type II Water Resistant Professional Grade, Yellow Wood Glue



- Ideal for applications such as exterior furniture, RF gluing, hot/cold press or where a high level of moisture resistance is required
- Passes all ANSI Type II water resistance tests
- · Hot or cold press
- Fast set
- RF gluing
- Superior sandability
- OTC & CAL Compliant
- Not intended for applications below the waterline or for continuous submersion

Item #	Size	Color
AFF716Y-1G	1 Gal	Yellow
AFF716Y-5G	5 Gal	Yellow
AFF716Y-55G	55 Gal	Yellow



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#### **WATER RESISTANT WOOD GLUES**

#### Titebond® II Wood Glue **Water Resistant**

- Passes ANSI Type II water-resistance
- · Ideal for exterior wood projects including outdoor furniture and exterior doors, window and trim
- Ideal for radio frequency (R-F) and hot press gluing systems
- FDA approved for indirect food contact
- Open time: 5 minutes
- Assembly time: 10-15 minutes
- Application temperature: Above 55°F
- Viscosity: 4,000 cps



Item#	Size	Color	Dries
FG500-3	8 oz.	Honey Cream	Translucent, Yellow
FG500-4	16 oz.	Honey Cream	Translucent, Yellow
FG500-5	Quart	Honey Cream	Translucent, Yellow
FG500-6	Gallon	Honey Cream	Translucent, Yellow
FG500-09	2.15Gallon	Honey Cream	Translucent, Yellow
FG500-7	5 Gallon	Honey Cream	Translucent, Yellow



#### Titebond® II Wood Glue, Water Resistant **Extended Assembly Time**

- Ideal for hot press and radio frequency (RF) gluing systems
- Passes Type II water-resistance testing
- Heat and solvent-resistant
- Excellent sandability
- Open time: 15 minutes
- Assembly time: 20-25 minutes
- Application temperature: Above 60°F
- Viscosity: 3,500 cps







Item#	Size	Color	Dries
FG413-4	16 oz.	Off White	Cream
FG413-6	Gallon	Off White	Cream
FG413-7	5 Gallon	Off White	Cream
FG413-8	55 Gallon	Off White	Cream





#### **WATER PROOF & QUICK DRY WOOD GLUES**

# Titebond® III Wood Glue Water Proof

- Non-toxic, solvent free, cleans up with water
- Passes ANSI/HPVA Type I water-resistance
- Strong initial tack

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- Designed for interior and exterior applications
- FDA approved for indirect food contact
- Open time: 10 minutes
- Assembly time: 20-25 minutes
- Application temperature: Above 47°F.
- Viscosity: 4,200 cps



Item#	Size	Color	Dries
FG141-3	8 oz.	Tan	Light Brown
FG141-4	16 oz.	Tan	Light Brown
FG141-5	Quart	Tan	Light Brown
FG141-6	Gallon	Tan	Light Brown
FG141-09	2.15 Gallon	Tan	Light Brown
FG141-7	5 Gallon	Tan	Light Brown



# **Quick Dry Wood Glue High Tack Formulation**



- For general assembly as well as edge and face gluing of hardwoods & softwoods
- Dries very rapidly to give a short clamp time and has high solvent-resistance
- Open assembly time: 2-10 minutes
- Application temperature: Above 50°F
- Viscosity: 3,000 cps

Item#	Size	Color	Dries
FG2213-7	5 Gallon	Cream	Translucent



#### **WHITE WOOD GLUES**



#### **Professional Grade White Wood Glue**



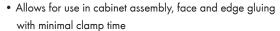
- Fast setting
- Superior sandability
- · Ideal for interior wood bonding
- Can be used to bond hard & soft woods and veneers
- Freeze thaw stable (3 cycles)
- · Low chalking temperature

- Non-toxic
- Easy clean up
- Paintable and not affected by most stains and finishes
- OTC & CAL Compliant

Item #	Size	Color
WWASSEMBLY-W-01	1 Gal	White
WWASSEMBLY-W-05	5 Gal	White
WWASSEMBLY-W-55	55 Gal	White

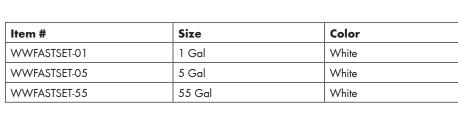


#### **Fast Setting White Wood Glue**



- Fast setting
- Water clean up
- · High solids
- · For use with a glue bottle or spreader

Item #	Size	Color
WWFASTSET-01	1 Gal	White
WWFASTSET-05	5 Gal	White
WWFASTSET-55	55 Gal	White



# **VIEW OUR FULL LINE OF ADHESIVES AT:** www.wurthbaersupply.com

OR **SCAN CODE -**





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#### **Professional Grade White Wood Glue**



- Fast setting
- Superior sandability
- · Ideal for interior wood bonding
- Can be used to bond hard & soft woods and veneers
- Freeze thaw stable (3 cycles)
- · Low chalking temperature
- Non-toxic
- Easy clean up
- · Paintable and not affected by most stains and finishes
- OTC & CAL Compliant

Item #	Size	Color
AFF715-1G	1 Gal	White
AFF715-5G	5 Gal	White
AFF715-55G	55 Gal	White



#### **Fast Setting White Wood Glue**

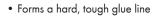


- Allows for use in cabinet assembly, face and edge gluing with minimal clamp time
- Fast setting
- Water clean up
- High solids
- For use with a glue bottle or spreader
- OTC & CAL Compliant

Item #	Size	Color
AFF522-1G	1 Gal	White



#### White Glue, Fast Set Time



• Open time: 4-5 minutes

• Assembly time: 4-6 minutes

• Application temperature: Above 58°F

• Viscosity: 11,500 cps

Item#	Size	Color	Dries
JW11060	5 Gallon	White	Opaque







## **FLUORESCENT WOOD & MELAMINE GLUES**



#### Titebond® White Glue, High Heat Resistance

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• Ideal for bonding most porous materials

No solvent vapors

Application temperature: Above 60°F

• Open time: 5 minutes

• Assembly time: 10-15 minutes

• Application temperature: Above 50°F

• Viscosity: 6,500 cps



Item#	Size	Color	Dries
FG502-6	Gallon	White	Translucent
FG502-7	5 Gallon	White	Translucent



#### Titebond® II Wood Glue **Fluorescent Formulation**



• Enables detection and removal of dried glue before finishing

• Passes ANSI Type II water-resistance

• Bonds wood, hardboard, high pressure laminates and particleboard

• Excellent heat and solvent-resistance

• Ideal for radio frequency (RF) gluing systems

• Open time: 5 minutes

• Assembly time: 10-15 minutes

• Application temperature: Above 55°F



Honey Cream



#### Titebond® Melamine Glue



5 Gallon

• Thick formulation - fewer runs and drips

• Fast initial tack

FG231-7

• Open time: 5 minutes

• Assembly time: 10-15 minutes

• Application temperature: Above 40°F

• Viscosity: 12,000 cps











Translucent, Yellow



#### **MELAMINE & DOWEL INSERTION GLUES**



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#### Rooclear™ Melamine Glue



- Use on melamine, vinyl, laminate, PVC edgebanding, wood veneer and acrylics
- Dries quickly to produce a clear, water resistant bond with very high tensile strength
- Open time: 10-15 minutes • Assembly time: 30-90 minutes
- Application temperature: Above 45°F
- Viscosity: 4,850 cps

Item#	Size	Color	Dries
ROR2032	16 oz.	White	Clear
ROR1G4	1 Gal.	White	Clear
ROR5G1	5 Gal.	White	Clear



#### **Dowel Insertion Glue, Titebond® For American Machines**



- Compatible with most US made doweling machines; refer to machine owners manual for details
- Application temperature: Above 50°F
- Viscosity: 1,500 cps



Item#	Size	Color	Dries
FG220-7	5 Gallon	White	Translucent

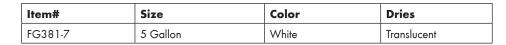


#### **Dowel Insertion Glue, Titebond®** For European Machines



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- Compatible with most European made doweling machines; refer to owners manual for details
- Assembly time: 0-5 minutes
- Application temperature: Above 45°F
- Viscosity: 140 cps







#### **DOWEL INSERTION GLUES**



# Dowel Insertion Glue, For American & European Machines



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- Especially designed for low pressure doweling machines from Koch, Hoffman, Lehbrink, Weeke, and Accu Systems
- Contains a UV indicator and special additives to prevent nozzle clogging
- Application temperature: Above 58°F
- Viscosity: 125 cps

Item#	Size	Color	Dries
JW11460	5 Gallon	White	Opaque



# Dowel Insertion Glue, For American & European Machines



- Multi-purpose, low viscosity, formulated for use in both low and high pressure dowel insertion systems
- Suitable for use in plywood, MDF and particle board
- Application temperature: Above 50°F
- Viscosity: 225 cps

Item#	Size	Color	Dries
WTDD060	23 lb. Plastic Jug	White	Translucent

LOOKING FOR A NEW BORING MACHINE?

Check out our Advance 21
Single-Phase 21-Spindle Line
Boring Machine from SCM on
page W-24



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#### **COLD PRESS AND NIP & STACK ADHESIVES**



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#### **Cold Press Laminating Adhesive**



- Green Guard Certified, LEED 3.2, 4.1, 4.4 Compliant
- OTC & CAL Compliant
- Medium setting
- · Aggressive wet tack

Item #	Size	Color
WWCOLDPRESS-05	5 Gal	White
WWCOLDPRESS-55	55 Gal	White



#### **Premium Cold Press Laminating Adhesive**



- CAL & OTC Compliant
- · Medium setting
- · Aggressive wet tack
- High solids
- General purpose laminating and assembly adhesive
- · Excellent flow-ability

Item #	Size	Color
WWPREMCOLDPRESS-05	5 Gal	White
WWPREMCOLDPRESS-55	55 Gal	White



# Crosslinking Water Resistant Hot Press Adhesive



- White crosslinkable polyvinyl acetate that is pre-catalyzed and formulated to be ready for use
- Can be used in a cold or hot press and can be used in RF gluing applications
- Used in automated glue spreader or manually applied
- Excellent machinability and stability
- High solids
- Water resistant
- OTC & CAL Compliant

Item #	Size	Color
WWHOTPRESS-05	5 Gal	White
WWHOTPRESS-55	55 Gal	White



#### **COLD PRESS AND NIP & STACK ADHESIVES**



#### Nip & Stack, Hot/Cold Press, **Premium Laminating Adhesive**



- Green color
- Suitable for cold press, hot press, postforming, or nip and stacking
- Fast setting
- High solids
- Postformable
- Green Guard Certified
- OTC & CAL Compliant

Item #	Size	Color
WWNIPSTACK-05	5 Gal	Green
WWNIPSTACK-55	55 Gal	Green



#### **Cold Press Laminating Adhesive**



- General purpose laminating and assembly wood glue
- Green Guard Certified, LEED 3.2, 4.1, 4.4 Compliant
- OTC & CAL Compliant
- Medium setting
- Aggressive wet tack

Item #	Size	Color
AFFXA2600-5G	5 Gal	White
AFFXA2600-55G	55 Gal	White



#### Nip & Stack, Hot/Cold Press, Premium **Laminating Adhesive**



- or nip and stacking
- Fast setting
- Suitable for cold press, hot press, postforming,
  - Postformable
    - Green Guard Certified • OTC & CAL Compliant

- High solids

Item #	Size	Color
AFF7709-5G	5 Gal	Green
AFF7709-55G	55 Gal	Green

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#### **COLD PRESS AND NIP & STACK ADHESIVES**



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#### **Titebond® Laminate Specific Formulation Cold Press Glue**



• Specifically formulated for cold press laminating of HPL and backed veneers to solid woods, particle board, MDF and other porous materials

• Economical alternative to contact cement for large scale flat laminating

• Open time: 15 minutes

• Assembly time: 15-20 minutes

• Application temperature: Above 50°F

• Viscosity: 4,500 cps

GHEENCHOICE	GREEN choice
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Item#	Size	Color	Dries
FG461-7	5 Gallon	Off White	Translucent



#### **Cold Press Glues Titebond® Veneer Specific Formulation**



- Specifically formulated for cold press laminating of wood to solid woods, particleboard, MDF, plywood and other porous materials
- · Economical alternative to contact cement
- Formulated to minimize "bleed-through"
- No harmful vapors, non-flammable

• Open time: 15 minutes

• Assembly time: 15-20 minutes

• Application temperature: Above 50°F

• Viscosity: 4,500 cps





Item#	Size	Color	Dries
FG517-6	1 Gallon	Tan	Dark Brown
FG517-7	5 Gallon	Tan	Dark Brown







#### **SPECIALTY GLUES**



#### **Titebond® Molding & Trim Glue**



• Extra-thick formula helps fill small cracks and gaps

· Strong initial tack • Open time: 3-5 minutes

• Assembly time: 10-15 minutes

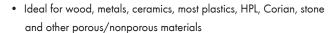
Application temperature: Above 50°F

• Viscosity: 36,500 cps

Item#	Size	Color	Dries
FG240-4	16 oz.	Beige	Translucent



#### Polyurethane Glue, Liquid Formula



- 100% waterproof adhesive that bonds virtually everything
- Epoxy like strength; no mixing and fast cure time
- Excellent sandability
- 100% solids and solvent free
- Assembly time after glue application: 20-25 minutes
- Application temperature: Above 50°F
- Viscosity: 8,500 cps

Item#	Size	Color	Dries
FG230-3	8 oz	Brown	Yellow
FG230-0	12 oz	Brown	Yellow



#### Weldwood® Plastic Resin Glue

• Powdered, urea - formaldehyde wood glue activated by mixing with water

Item#	Size	Color
DI203	1 lb.	Tan
DI204	4.5 lb.	Tan



#### Single Part Super Glue, Industrial Grade

- One-part, high-strength, fast setting, CA adhesive cures at room temperature
- Withstands heat up to 180°F

Item#	Size
TMCA4-07	.07 oz



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## **TWO PART INSTANT GLUES**

#### **Two Part Instant Glue Adhesive System Kit, Industrial Grade**



• Kit includes: (1) each 2 oz. bottles of Thin, Medium, Thick and Jel Adhesives; Activator, Debonder, micro-tips and carrying case.

Item#	Description	Size
FA2P10-KIT	2P10 Kit	
Kit Refills		
FA2P10THIN2	Thin Adhesive	2 oz. bottle
FA2P10MED2	Medium Adhesive	2 oz. bottle
FA2P10THICK2	Thick Adhesive	2 oz. bottle
FA2P10JEL2	Jel Adhesive	2 oz. bottle
FA2P10DEBONDER2	Debonder	2 oz. bottle
FA2P10ACT2	Activator	2 oz. bottle

#### **Adhesive Types:**

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Thin: Filling micro cracks, zero glue line. Medium: Use on smooth surfaces such as melamine and laminate.

Thick: Use on porous surfaces such as particle board.

Jel: Will not run, all purpose application, excellent for vertical surfaces.

**Adhesive Types:** 

Thin: Filling micro cracks, zero glue line. **Medium**: Use on smooth surfaces such as melamine and laminate.

Thick: Use on porous surfaces such as particle

Jel: Will not run, all purpose application, excellent for vertical surfaces.

#### **Two Part Instant Glue** Adhesive System, Industrial Grade



- Dries Clear
- Easy To Sand Within 60 Seconds

Note: Activator (FA2P10SOLOACT) Sold Separately.

Item#	Description	Size	
Adhesives & Activator			
FA2P10THIN10	Thin Adhesive	10 oz. bottle	
FA2P10MED10	Medium Adhesive	10 oz. bottle	
FA2P10THICK10	Thick Adhesive	10 oz. bottle	
FA2P10JEL10	Jel Adhesive	10 oz. bottle	
FA2P10JELTUBE	Jel Adhesive	10 oz. cartridge	
FA2P10SOLOACT-3.5	Activator	3.5 oz. aerosol	
FA2P10SOLOACT	Activator	12 oz. aerosol	
Accessories			
FA2P1OTIP	Repl cap with steel pin	3 tips/pack	
FA2P10XTIP	2.25" Tip, Trimmable	1 tip/pack	
FA2P10MICROTIP	Microtip for precision application 25 tips/pack		



#### **Two Part Instant Glue Adhesive System, Industrial Grade**

- Thick adhesive for use on porous surfaces such as particle board
- Kit includes (1) 12 oz. spray activator and (1) 2 oz. thick adhesive

Item#	Description	
FA2P10SOLOKIT	Semi-Production Kit	





## **TWO PART SUPER GLUES & GLUE BOTTLES**



Gel Formula

# Two Part Super Glue Adhesive System Thin, Medium, Thick & Gel Formulas



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- CA (Cyanoacrylate) 2 part adhesive system that takes between 5-15 seconds to set and 30-60 seconds to cure.
- Two year shelf life.
- System has five components:

Activator Item #	Thin Item #	Medium Item #	Thick Item #	Gel Item #	Size
FG631-1	FG620-1	FG621-1	FG622-1	FG623-1	2 oz.
-	FG620-2	FG621-2	FG622-2	FG623-2	4 oz.

Activator: Heptane based instant bond activator
Thin adhesive: Designed for use when filling cracks
Medium adhesive: Designed for smooth surfaces
Thick adhesive: Designed for porous surfaces
Gel adhesive: Will not run, good for vertical
applications

## Glue Bottles • For convenience i



• For convenience in emptying larger containers into easy-to-use, one-hand grip size plastic bottle for workbench use.

Note: Bottles and caps must be ordered separately.

Item#	Description				
Wide Mouth Opening					
GO16	16 oz. Bottle				
GO16C	Cap, .090" Orifice				
Standard Mouth Opening					
GO16-BB	16 oz. Bottle				
GO16C-BB	Cap, .030" Orifice				

Wide Mouth

WURTH

#### **Glue Applicators, Drip Proof**

Standard Mouth

- 2 chamber system pushes glue from bottom up, to allow glue to flow on vertical surfaces
- Uses glue from the bottom first, no more old, clumpy glue at the bottom
- Unused glue is sucked back into the bottle no runs, no clogged tip



Item#	Description	Size					
4 oz. Babe-Bot and Accessories							
FAGB4	4 oz. Applicator	4 oz.					
FAGBABEBLADE	BabeBot Blade Tips	5 Pack					
FAGBABELID	BabeBot Lid and Ring	5 Pack					
FAGBABERCAP	BabeBot Red Caps	5 Pack					
FAGBABEYORKER	BabeBot Yorker Tips	5 Pack					
16 oz. Glu-Bot and Ac	cessories						
FAGB16	16 oz. Applicator	16 oz.					
FAGBADPTER	Glu-Bot Adapter	1 each					
FAGBBLADE	Glu-Bot Blade Tips	5 Pack					
FAGBGUIDE	Glu-Bot Guide	5 Pack					
FAGBLIDRING	Glu-Bot Lid and Ring	1 each					
FAGBRCAP	Glu-Bot Red Caps	5 Pack					
FAGBYORKER	Glu-Bot Yorker Tips	5 Pack					

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#### **HOT-MELT GLUES & APPLICATORS**









	Item #	Weight	Output	Temp.	Power (120V)	Features	Required Adhesive
Hi	gh Temp (	Flue Guns					
А	TMTCQ	13.8 oz	3.5 lb. per hour	385° F	150W	<ul> <li>Economical glue gun includes palm trigger for continuous operation and smoother beads; also easier for use with smaller hands.</li> <li>Uses 3M "Quadrack" adhesives</li> <li>Warranty: 12 months</li> </ul>	TM3792Q-8 TM3738Q-8 TM3747Q
В	TMAE2	20 oz	4 lb. per hour	400° F	100W	<ul> <li>Built in stand and anti-tip guard help keep applicator upright and ready to grip.</li> <li>Contoured grip and wide trigger for operator comfort.</li> <li>Uses 3M "AE" adhesives</li> <li>Warranty: 6 months</li> </ul>	TM3792AE-12 TM3762-AE TM3750AE
Lo	w Temp G	lue Guns					
С	TMLTP	13.8 oz	2.6 lb. per hour	265° F	150W	Lightweight and easy to use Palm trigger improves ergonomic comfort Includes Quadrack converter Uses 3M LM (Low Temp) adhesives Warranty: 12 months	TM3792LMQ-8

#### 3M<sup>™</sup> Scotch-Weld<sup>™</sup> Hot Melt Glue Sticks

Full box quantities of 11 lb. only.



Item #	Туре	Dia.	Length	Color	Description		
High Temp Glue Sticks							
TM3792-2	Quad	5/8"	2"	Clear	Applications: Multi-purpose adhesive; for wood, corrugated materials, fabric, furniture,		
TM3792Q-8	Quad	5/8"	8"	Clear	upholstery and other lightweight materials.		
TM3792AE-12	AE	1/2"	12"	Clear	Benefits: Good adhesion to wood; 40 second open time.		
TM3762-AE	AE	1/2"	12"	Tan	Applications: General purpose adhesive commonly used for bonding wood, paper, and cardboard. Securely bonds lightly waxed surfaces that may be difficult for tape to seal.  Benefits: Good "hot tack", quick grab for packaging and woodworking; 30 second open time.		
TM3738Q-8	Quad	5/8"	8"	Tan	Applications: For wood bonding, corrugated products, and selected plastics and cardboard.  Benefits: High delivery rate and 50 second open time.		
TM3747Q	Quad	5/8"	8"	Tan	Applications: Commonly used for bonding wood, metal, rigid vinyl, laminate and acrylics.  Benefits: Good heat resistance to prevent pop-open during transit or storage and 45 second open time.		
Low Temp Glue	Low Temp Glue Sticks						
TM3792LMQ-8	LM	5/8"	8"	Clear	Applications: Multi-purpose for wood, coated paper, polyolefins and other heat sensitive materials.  Benefits: Good heat resistance to prevent pop-open during transit or storage; 40 sec. open time.		



#### **HOT-MELT GLUES & APPLICATORS**



#### **Bostik TG-4 Heavy Duty Applicator**



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• Designed for product assembly and packaging applications

• Output per hour: 3-5 lb.

• Operating temperature: 380° F

• Power (120v): 100W

• Uses 7/16" - 1/2" diameter sticks

• Warranty: 6 months

Item#	Description					
BI4TG	TG4 Heavy Duty Applicator					
Nozzles for t	s for use with TG-4 Glue Gun					
BI4607	Steel Nozzle (Standard)					
BI4628	Flat Extension, Spreader Nozzle					
BI4629	Round Extension Nozzle					

#### **Bostik Hot Melt Glue Sticks**



Full box quantities as noted below.

Item#	Box Qty	Dia.	Length	Color	Description		
High Temp Glue Sticks							
BI2107-5	5 lb.	7/16"	10"	Straw	Applications: Good bonds for packaging, furniture, some		
BI2107-80	25 lb.	7/16"	10"	Straw	plastics, and most porous substrates.  Benefits: Low odor and open time of 10-30 seconds.		
BI6305-5	5 lb.	7/16"	15"	Pale Straw	Applications: Case and carton sealing; at reduced application temperatures, BI6305 can bond some rigid or flexible foams to wood or cardboard. Adheres a variety of coated and uncoated board stocks		
BI6305-80	25 lb.	7/16"	15"	Pale Straw	<b>Benefits:</b> Aggressive hot tack; short open time of 3-8 seconds; good heat resistance to prevent pop-open during transit or storage.		

#### **INFINITY BOND PUR ADHESIVE SYSTEM**

#### **Infinity Bond PUR Adhesive System**

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**⊘infinity PUR** 

Replacing the Titebond HiPURformer glue system, Infinity Bond offers an incredibly unique system for cord free, cost effective dispensing of high strength polyurethane hot melt. Cartridges are available in three different formulas to meet the needs of almost any application that requires a fast, strong, permanent bond.



#### Infinity PUR Adhesive Applicator for 50 Gram Cartridges

- Includes gun, plunger, and base
- · Adhesive cartridges sold separately
- · Fast, reliable PUR hot melt dispensing

Item #



# Infinity PUR WW30 Polyurethane Hot Melt 50 Gram Cartridge

- 30 second set time
- Designed for bonding wood to wood
- Fast set time reduces need for pins, staples, or sanding of putty
- 100% solids with no VOCs

Item#

IG1301-WW30



#### Infinity PUR WW60 Polyurethane Hot Melt 50 Gram Cartridge

- 60 second set time
- Formulated for indoor or outdoor use
- Great for bonding wood and other wood composite materials
- So strong it can replace screws, staples, nails and other fasteners

Item #

IG1311-WW60



#### Infinity PUR MP75 Polyurethane Hot Melt 50 Gram Cartridge

- 75 second set time
- Designed for use on wood, melamine, metals and most plastics
- Waterproof, making it ideal for interior and exterior projects
- UV indicator to allow easier visibility under black lights

Item#

IG1321-MP75



#### FLAMMABLE BULK CONTACT ADHESIVES



#### **Economy Flammable Spray Grade**



- Excellent room temp contactability, green strength and high heat resistance
- · Excellent sprayability
- For flat work only

Item #	Size	Color
WWCONTACT-05	5 Gal	Clear
WWCONTACT-54	54 Gal	Clear
WWCONTACT-R-05	5 Gal	Red
WWCONTACT-R-54	54 Gal	Red



#### **Premium Flammable Spray Grade**



- High performance excellent initial tack and bond strength
- Excellent room temp contactability, green strength and heat resistance
- Postformable
- Provides good uniform coverage in hand and automatic spray applications
- Excellent sprayability

Item #	Size	Color
WWPREMIUM-05	5 Gal	Clear
WWPREMIUM-54	54 Gal	Clear
WWPREMIUM-R-05	5 Gal	Red
WWPREMIUM-R-54	54 Gal	Red



#### **High Solids Flammable Spray Grade**



- High solids, high performance
- Postformable in manual and heated spray systems
- Lower applied cost

Item #	Size	Color
WWHIGHSOLIDS-05	5 Gal	Clear
WWHIGHSOLIDS-54	54 Gal	Clear
WWHIGHSOLIDS-R-05	5 Gal	Red
WWHIGHSOLIDS-R-54	54 Gal	Red

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#### FLAMMABLE BULK CONTACT ADHESIVES

• VOC free

• Fast-drying

· High initial tack



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#### **CAL Compliant Flammable Spray Grade**

- High green strength
- · Long open time

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Item #	Size	Color
WWCAL-05	5 Gal	Clear
WWCAL-54	54 Gal	Clear
WWCAL-R-05	5 Gal	Red
WWCAL-R-54	54 Gal	Red



#### Low VOC Flammable Spray Grade

- Low VOC • High bond strength
- OTC Compliant • High solids means extended mileage
- Fast drying and high heat resistance

Item #	Size	Color
WWLOWVOC-05	5 Gal	Clear
WWLOWVOC-54	54 Gal	Clear
WWLOWVOC-R-05	5 Gal	Red
WWLOWVOC-R-54	54 Gal	Red



#### Low VOC Flammable Brush Grade

- High tack
- · Long open time
- OTC Compliant

- Low VOC
- Excellent green strength

Item #	Size	Color
WWLOWVOCBRUSH-05	5 Gal	Clear
WWLOWVOCBRUSH-54	54 Gal	Clear



#### Flammable Brush & Roll Grade

- Excellent room temperature contactibility, green strength and heat resistance
- Spreads easily and provides good uniform coverage
- Postformable
- · Fast drying fomula

Item #	Size	Color		
WWBRUSH-01	1 Gal	Clear		
WWBRUSH-05	5 Gal	Clear		
WWBRUSH-54	54 Gal	Clear		



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#### FLAMMABLE BULK CONTACT ADHESIVES



#### **Economy Flammable Spray Grade**

- Excellent room temp contactability, green strength and high heat resistance
- Excellent sprayability
- For flat work only

Item #	Size	Color
AFF159M-5GP-CL	5 Gal	Clear
AFF159M-54GD-CL	54 Gal	Clear
AFF158M-5GP-RD	5 Gal	Red
AFF158M-54GD-RD	54 Gal	Red



FORMICA





• Excellent room temp contactability, green strength and heat resistance

Item #	Size	Color	
AFF156-5GP-CL	5 Gal	Clear	
AFF156-54GD-CL	54 Gal	Clear	
AFF155-5GP-RD	5 Gal	Red	
AFF155-54GD-RD	54 Gal	Red	





#### **Platinum Flammable Spray Grade**

- High solids, high performance
- Postformable in manual and heated spray systems
- Lower applied cost

Item #	Size	Color
AFFHSPLUS-05	5 Gal	Clear
AFFHSPLUS-54	54 Gal	Clear
AFFHSRPLUS-05	5 Gal	Red
AFFHSRPLUS-54	54 Gal	Red





#### Flammable Spray Grade, **Premium 18% Solids, Postform**

- High performance excellent initial tack and bond strength
- Excellent room temperature contactibility, green strength and heat resistance Note: These items may incur a hazardous material shipping fee.

Item#	Color	Container Size
AFF151-5GP-CL	Clear	5 Gallon Pail
AFF151-54GD-CL	Clear	54 Gallon Drum
AFF150-5GP-RD	Red	5 Gallon Pail
AFF150-54GD-RD	Red	54 Gallon Drum



#### **FLAMMABLE BULK CONTACT ADHESIVES**



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#### **CAL Compliant Flammable Spray Grade**

- VOC free
- Fast-drying
- High initial tack
- High green strength
- Long open time
- CAL & OTC Compliant

Item #	Size	Color
AFF270-5GP-CL	5 Gal	Clear
AFF270-54GD-CL	54 Gal	Clear
AFF270-5GP-RD	5 Gal	Red
AFF270-54GD-RD	54 Gal	Red



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#### **OTC Compliant Flammable Spray Grade**

- High bond strength
- High solids means extended mileage
- Fast drying and high heat resistance
- Low VOC
- OTC Compliant

Item #	Size	Color
AFF268-5GP-CL	5 Gal	Clear
AFF268-54GD-CL	54 Gal	Clear
AFF268-5GP-RD	5 Gal	Red
AFF268-54GD-RD	54 Gal	Red





#### Flammable Brush Grade

- Excellent room temperature contactibility, green strength and heat resistance
- Spreads easily and provides good uniform coverage
- Postformable
- Spreads easily and provides uniform coverage
- Fast drying fomula

Item #	Size	Color
AFF140-1GP-CL	1 Gal	Clear
AFF140-5GP-CL	5 Gal	Clear
AFF140-54GD-CL	54 Gal	Clear





#### FLAMMABLE BULK CONTACT ADHESIVES



#### Flammable Spray Grade, **Premium 19% Solids, Postformable**



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- High solids contact adhesive allows faster line speeds on laminating lines
- High heat resistance; low odor, suitable for most postform applications
- Technical Info: Open Time: 20 minutes, Dry Time: 3-5 minutes based on conditions

Note: These items may incur a hazardous material shipping fee. Product not available in all areas.

Item#	Color	Container Size
NANS38-05C	Clear	5 Gallon Pail
NANS38-55C	Clear	55 Gallon Drum
NANS38-05R	Red	5 Gallon Pail
NANS38-55R	Red	55 Gallon Drum



#### Flammable Spray Grade, **Premium 21% Solids, Postformable**

STA'-PUT

- Designed for versatility high green strength and high strength bonds, excellent heat resistance
- Provides extremely easy and uniform coverage in all types and sizes of operations
- Excellent hand spray contact bond adhesive with superior initial spot grab and combinability
- Similar to Helmitin 4560 & Wilsonart 800/801
- Technical Info: Open Time: 1 hour, Dry Time: 2-5 minutes based on conditions

Note: These items may incur a hazardous material shipping fee.

Item#	Color	Container Size
CGS1565C	Clear	5 Gallon Pail
CG\$15655C	Clear	52 Gallon Drum
CGS1555R	Red	5 Gallon Pail
CGS15555R	Red	52 Gallon Drum



#### Flammable Postform Industrial **Contact Adhesive**



- Increases productivity and allows faster line speeds on laminating lines
- High heat resistance
- 18% solids
- Extremely fast drying with low odor
- · Exceptional post forming adhesive

Item #	Color	Container Size
NAPB938-05C	Clear	5 Gal
NAPB938-55C	Clear	55 Gallon
NAPB938-05R	Red	5 Gal
NAPB938-55R	Red	55 Gallon





#### FLAMMABLE & NON-FLAMMABLE BULK CONTACT ADHE-



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# Flammable Brush, Roll Or Spray Grade Premium 18% Solids

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- Premium grade high strength contact adhesive
- Aggressive grab tack, quick dry time and excellent heat resistance
- Postformable
- Similar to Helmitin 4540, Wilsonart 950/95L
- Technical Info: Open Time: 1 hour, Dry Time: 2-5 minutes based on conditions

Note: These items may incur a hazardous material shipping fee.

Item #	Color	Container Size	Application
CG773-40G5C	Clear	5 Gallon Pail	Spray
CG773-40G55C	Clear	52 Gallon Drum	Spray
CGS1454C	Clear	1 Gallon Can	Brush/Roll
CGS1405C	Clear	5 Gallon Pail	Brush/Roll
CG\$14052C	Clear	52 Gallon Drum	Brush/Roll



# Flammable Spray Grade Premium 17% Solids, Postformable

STA'-PUT

- High performance, high solids, low viscosity contact bond adhesive designed to offer ease of use and versatility in all sizes of laminating operations
- Postformable
- Great heat resistance
- Similar to Helmitin 4545 and Wilsonart 860/861
- Technical Info: Open Time: 1 hour, Dry Time: 2-5 minutes based on conditions

Note: These items may incur a hazardous material shipping fee.

Item#	Color	Container Size
CG\$1515C	Clear	5 Gallon Pail
CG\$15152C	Clear	52 Gallon Drum
CG\$1505R	Red	5 Gallon Pail
CGS15052R	Red	52 Gallon Drum



#### Non-Flammable Low VOC Neoprene Spray Grade

- Excellent room temperature contactability
- Excellent green strength and high heat resistance
- VOC Free



- Non-ozone depleting
- OTC Compliant
- Postformable

Item #	Size	Color
WWNEOPRENE-NF-05	5 Gal	Clear
WWNEOPRENE-NF-54	54 Gal	Clear



#### **NON-FLAMMABLE BULK CONTACT ADHESIVES**



#### Low VOC Non-Flammable Spray Grade



- OTC and Green Diamond Compliant
- VOC free
- Excellent green strength and high heat resistance
- High solids means extended mileage

Item #	Size	Color
WWLOWVOC-NF-05	5 Gal	Clear
WWLOWVOC-NF-54	54 Gal	Clear
WWLOWVOC-NF-G-05	5 Gal	Green
WWLOWVOC-NF-G-54	54 Gal	Green



#### Non-Flammable Brush & Roll Grade



- High pressure laminate adhesive for porous and nonporous surfaces
- Excellent green strength and high heat resistance
- Postformable
- Contains no ozone depleters
- Spreads easily and provides uniform coverage
- OTC Compliant

Item #	Size	Color
WWBRUSH-NF-01	1 Gal	Clear
WWBRUSH-NF-05	5 Gal	Clear



#### Waterbased Roll/Brush/Spray Grade



- OTC & CAL Compliant
- Low VOC content
- Excellent for bonding laminate, wood, metal and plastics
- Postformable
- Excellent room temperature contactability
- Provides good uniform coverage in manual and automatic spray applications
- Film changes color- indicates when dry

Item #	Size	Color
WWWATER-01	1 Gal	Clear
WWWATER-05	5 Gal	Clear
WWWATER-55	55 Gal	Clear
WWWATER-G-01	1 Gal	Green
WWWATER-G-05	5 Gal	Green
WWWATER-G-55	55 Gal	Green

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#### **OTCNF Non-Flammable Spray Grade**

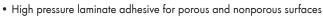


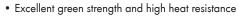
- VOC free
- Excellent green strength and high heat resistance
- Non-ozone depleting

Item #	Size	Color
AFF171-5GP-CL	5 Gal	Clear
AFF171-54GD-CL	54 Gal	Clear
AFF170-5GP-GR	5 Gal	Green
AFF170-54GD-GR	54 Gal	Green











- Contains no ozone depleters
- Spread easily and provides uniform coverage
- OTC Compliant

Item #	Size	Color
AFF100S-1GP-CL	1 Gal	Clear
AFF100S-5GP-CL	5 Gal	Clear





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#### Waterbased Roll/Brush/Spray Grade

- OTC & CAL Compliant
- Low VOC content
- Excellent for bonding laminate, wood, metal and plastics
- Postformable
- Excellent room temperature contactability
- Provides good uniform coverage in hand and automatic spray applications
- Film changes color-indicates when dry

Item #	Size	Color
AFF180-1GP-CL	1 Gal	Clear
AFF180-5GP-CL	5 Gal	Clear





#### **NON-FLAMMABLE BULK CONTACT ADHESIVES**



#### Non-Flammable Brush, Roller & Spray Grade **Premium 30% Solids**

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- OTC compliant product rating
- High green strength and bonds
- For use in flatwork applications (non-postforming)
- Similar to Helmitin 1585

#### **Technical Info:**

Open Time: 45 minutes Dry Time: 2-5 minutes based on conditions

Item #	Color	Container Size
CGS1705B	Blue	5 Gallon Pail
CGS1715	Clear	5 Gallon Pail
CGS17055B	Blue	52 Gallon Drum

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Note: These items may incur a hazardous material shipping fee.

#### Non-Flammable Spray Grade, **Economy 16% Solids**

- Fast drying, oil and waterproof
- Requires no clamping
- High tack and green strength provide uniform high bonds under a wide variety of conditions
- Postformable
- Similar to Helmitin 4510

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#### **Technical Info:**

Open Time: 60 minutes. Dry Time: 2-5 minutes based on conditions

Item#	Color	Container Size
CG\$1205C	Clear	5 Gallon Pail
CG\$12052C	Clear	52 Gallon Dr
CGS1205R	Red	5 Gallon Pail
CGS12052R	Red	52 Gallon Drum

#### Water-Based Brush, Roller & Spray Grade **Premium 50% Solids**

- Postformable
- High immediate bond strength
- Economical high coverage
- High heat and moisture resistance
- · California compliant



**Technical Info:** 

Open Time: 30 minutes - 4 hours,

Dry Time: 30 minutes based on conditions



Item#	Color	Container Size
TMFB30NF-BG-Q12	Blue/Green	1 Quart
TMFB30NF-BG-G4	Blue/Green	1 Gallon
TMFB30NF-BG-5G	Blue/Green	5 Gallon Pail
TMFB30NF-BG-52G	Blue/Green	52 Gallon Drum
TMFB30NF-N-Q12	Neutral	1 Quart
TMFB30NF-N-G4	Neutral	1 Gallon
TMFB30NF-N-5G	Neutral	5 Gallon Pail



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#### **Premium Hi-Temp Non-Flam/Flam Canister**



- · High bond strength
- Fast drying with high heat resistance
- Excellent room temperature contactability
- · Permanent bond of materials where immediate bond strength and good heat resistance are required
- Non-flammable adhesive/Flammable propellant

Item #	Size	Color	
WWPREMIUM-11	11 Lb	Clear	
WWPREMIUM-38	38 Lb	Clear	
WWPREMIUM-177	1 <i>77</i> Lb	Clear	
WWPREMIUM-355	355 Lb	Clear	
WWPREMIUM-G-38	38 Lb	Green	
WWPREMIUM-G-177	1 <i>77</i> Lb	Green	
WWPREMIUM-G-355	355 Lb	Green	
WWPREMIUM-R-38	38 Lb	Red	
WWPREMIUM-R-177	1 <i>77</i> Lb	Red	
WWPREMIUM-R-355	355 Lb	Red	



#### **Low VOC Non-Flam/Flam Canister**



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- OTC Compliant
- Low VOC
- · High bond strength
- · Fast drying and high heat resistance
- · Excellent room temperature contactability
- Non-flammable adhesive/Flammable propellant

Item #	Size	Color
WWLOWVOC-34	34 Lb	Clear
WWLOWVOC-144	144 Lb	Clear
WWLOWVOC-288	288 Lb	Clear



#### Flam/Flam Canister

- HAPs free
- Non-Methylene Chloride
- Excellent room temperature contactability
- Excellent green strength and high heat resistance

Item #	Size	Color
WWCANISTER-30	30 Lb	Clear
WWCANISTER-140	140 Lb	Clear
WWCANISTER-300	300 Lb	Clear







#### **CAL Compliant Flam/Flam Canister**



- OTC & CAL Compliant
- Low VOC
- Soft spray allows for greater control of pattern and reduces telegraphing
- High solids means extended mileage
- Excellent heat resistance and bond strength

Item #	Size	Color
WWCALCNSTR-27	27 Lb	Clear
WWCALCNSTR-128	128 Lb	Clear
WWCALCNSTR-252	252 Lb	Clear

Item #	Size	Color
WWCALCNSTR-R-27	27 Lb	Red
WWCALCNSTR-R-128	128 Lb	Red
WWCALCNSTR-R-252	252 Lb	Red



# CAL Compliant Flammable Air Assisted Canister



- Designed to be used with a traditional spray gun for complete adjustability in the spray pattern
- OTC & CAL Compliant
- Low VOC
- High solids means extended mileage
- Excellent heat resistance and bond strength

Item #	Size	Color
WWCAL-AC-27	27 lb	Clear
WWCAL-AC-135	135 lb	Clear
WWCAL-AC-263	263 lb	Clear

Item #	Size	Color
WWCAL-AC-R-27	27 lb	Red
WWCAL-AC-R-135	135 lb	Red
WWCAL-AC-R-263	263 lb	Red



#### **Low VOC Non-Flam/Non-Flam Canister**



- OTC Compliant and Green Guard certified
- VOC free
- Excellent high heat resistance
- Pebble spray pattern

Item #	Size	Color
WWLOWVOC-NF-35	35 Lb	Clear
WWLOWVOC-NF-162	162 Lb	Clear
WWLOWVOC-NF-326	326 Lb	Clear
WWLOWVOC-NF-G-162	162 Lb	Green
WWLOWVOC-NF-G-326	326 Lb	Green

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# Low VOC Non-Flammable Air Assisted Canister



- Designed to be used with a traditional spray gun for complete adjustability in the spray pattern
- OTC Compliant and Green Guard certified
- VOC free
- High solids means extended mileage
- Excellent heat resistance and bond strength

Item #	Size	Color
WWLOWVOCNF-AC-28	28 lb	Clear
WWLOWVOCNF-AC-117	117 lb	Clear







- For use with canister adhesives
- Items sold separately

Item #	Description
WWHOSE-12FT	12' Canister Hose
WWHOSE-18FT	18' Canister Hose
WWHOSE-25FT	25' Canister Hose
wwcanister-gun	Adjustable Spray Gun with 6501 Tip
WWSPRAYTIP-6501	4501 Carana Tim 45° Earn
** ** ** ** ** ** ** ** ** ** ** ** **	6501 Spray Tip - 65° Fan
WWSPRAYTIP-9501	9501 Spray Tip - 95° Fan

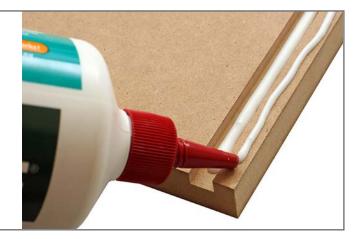


# VIEW OUR FULL LINE OF ADHESIVES AT:

www.wurthbaersupply.com

OR SCAN CODE →









#### **Hi-Temp Premium Non-Flam/Flam Canister**



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- · High bond strength
- Fast drying with high heat resistance
- · Excellent room temperature contactability
- · Permanent bond of materials with immediate bond strength and good heat resistance
- Non-flammable adhesive

Item #	Size	Color
AFF200-11LBC-CL	11 Lb	Clear
AFF200-38LBC-CL	38 Lb	Clear
AFF200-177LBC-CL	1 <i>77</i> Lb	Clear
AFF200-355LBC-CL	355 Lb	Clear
AFF200-38LBC-GR	38 Lb	Green
AFF200-177LBC-GR	1 <i>77</i> Lb	Green
AFF200-355LBC-GR	355 Lb	Green
AFF200-38LBC-RD	38 Lb	Red
AFF200-177LBC-RD	1 <i>77</i> Lb	Red



#### **CAL Flam/Flam Canister**

- OTC & CAL Compliant
- Low VOC
- Soft spray allows for greater control of pattern and reduces telegraphing
- High solids means extended mileage
- Excellent heat resistance and bond strength

Item #	Size	Color
AFF270-27LBC-CL	27 Lb	Clear
AFF270-130LBC-CL	128 Lb	Clear
AFF270-250LBC-CL	252 Lb	Clear
AFF270-27LBC-RD	27 Lb	Red
AFF270-130LBC-RD	128 Lb	Red
AFF270-250LBC-RD	252 Lb	Red



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## FLAMMABLE & NON-FLAMMABLE CANISTER ADHESIVES



#### **OTCNF Non-Flam/Non-Flam Canister**

- Green Guard certified
- VOC free
- Excellent high heat resistance
- Pebble spray pattern
- Non-flammable adhesive/Non-flammable propellant

Item #	Size	Color
AFF268NF-35LBC-CL	35 Lb	Clear
AFF268NF-162LBC-CL	162 Lb	Clear
AFF268NF-326LBC-CL	326 Lb	Clear
AFF268NF-35LBC-GR	35 Lb	Green
AFF268NF-162LBC-GR	162 Lb	Green
AFF268NF-326LBC-GR	326 Lb	Green



FORMICA



#### **Canister Guns, Hoses & Accessories**

- For use with canister adhesives
- Items sold separately

Item #	Description
AFFLJC6102	12' Canister Hose
AFFLJC6103	18' Canister Hose
AFFLJC6104	25' Canister Hose
AFFLJC6106	Adjustable Spray Gun with 6501 Tip
AFFLJC6105	6501 Spray Tip for PRO HITEMP & OTCNF Canisters
AFFLJC6108	9501 Spray Tip for PRO OTC Canisters
AFFLJC6111	T-Fitting for 2 Lines on Jumbo Canister









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#### Flammable, High Temp Canister Non-Flammable Adhesive; Non-Flammable **Propellant**

- Water resistant and high heat resistance
- Non ozone depleting
- For use in flatwork applications (non-postforming)
- Technical Info: Open Time: 30-45 minutes, Dry Time: 2-4 minutes based on conditions

Note: These items may incur hazardous material shipping fee. Product not available in all areas.

Item#	Color	Canister Size
NAHM-37.5C	Clear	37-1/2 lb.
NAHM-37.5R	Red	37-1/2 lb.
NAHM-187C	Clear	187 lb.
NAHM-187R	Red	187 lb.
NAHM-375C	Clear	375 lb.
NAHM-375R	Red	375 lb.



#### Non-Flammable, High Temp Canister Non-Flammable Adhesive; Non-Flammable **Propellant**



- Fast tack, strong bond
- Water resistant and high heat resistance
- Non ozone depleting
- For use in flatwork applications (non-postforming)
- Technical Info: Open Time: 30-45 minutes, Dry Time: 3-5 minutes based on conditions

Note: These items may incur a hazardous material shipping fee.

Item#	Color	Canister Size
NAHMS-37.5C	Clear	37-1/2 lb.
NAHMS-37.5R	Red	37-1/2 lb.





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#### FLAMMABLE & NON-FLAMMABLE ADHESIVES



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#### **High Strength Woodworking Canister Contact Adhesive**



- Nonflammable Adhesive, Flammable Propellant
- Fast tack, strong bonds
- Temperature resistant to over 200° F
- Water resistant
- 31% solids
- Cost effective, high coverage rate
- No ODS (Ozone Depleting Substances)

Item #	Color	Canister Size
NAPB925-37.5C	Clear	37.5lb
NAPB925-37.5R	Red	37.5lb



#### Non-Flammable, High Temp Canister Non-Flammable Adhesive; Flammable Propellant



- Can be used on many porous and non-porous surfaces where a permanent bond is required
- Quick dry time, aggressive grab tack and high green strength
- For use in flatwork applications (non-postforming)
- Similar to Helmitin 1685
- Technical Info: Open Time: 30 minutes, Dry Time: 2-5 minutes based on conditions

Note: These items may incur a hazardous material shipping fee.

Item#	Color	Canister Size
CG\$20038C	Clear	38 lb.
CG\$20038R	Red	38 lb.
CG\$200175C	Clear	175 lb.
CGS200355C	Clear	355 lb.



#### Flammable Foam & Fabric **Contact Adhesive**



- High heat resistance (200° F)
- · High solids, excellent mileage
- Low VOCs
- Good open time (2-4 minutes)

Item #	Size	Color
WWFOAM-05	5 Gal	Natural
WWFOAM-54	54 Gal	Natural



WURTH



# FLAMMABLE & NON-FLAMMABLE SPECIALTY ADHESIVES



# **Non-Flammable Foam** & Fabric Contact Adhesive



WURTH

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WÜRTH

OTC Compliant

• Fast drying

- Excellent bond adhesion
- Non-ozone depleting
- · High solids content
- Good heat resistance
- Good open time (2-4 minutes)

Item #	Size	Color
WWFOAM-NF-05	5 Gal	Natural
WWFOAM-NF-54	54 Gal	Natural



# Flammable EPS Foam & Fabric Canister





- Fine spray pattern provides for high coverage rate
- High tack properties with long open time for permanent bonds
- Fast dry
- · Allows for some repositionability
- Soft seam, no-dimpling glue line
- Portable System

Item #	Size	Color
WWFOAM-30	30 lb	Natural



# Flammable EPDM Roofing Adhesive



- Excellent for bonding EPDM rubber (do not seam)
- · High heat resistance

Item #	Size	Color
WWEPDM-01	1 Gal	Natural
WWEPDM-05	5 Gal	Natural



# **Waterbased EPDM Roofing Adhesive**

- CAL & OTC Compliant
- Bonding adhesive for EPDM substrates
- Non-flammable, non-toxic
- Good lay-up on porous surfaces
- Installs easier and faster than solvent bonding adhesives

Item #	Size	Color
WWWATER-EPDM-01	1 Gal	White
WWWATER-EPDM-05	5 Gal	White



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# **SOLVENTS/CLEANERS/REDUCERS**



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# Flammable Solvent/Cleaner/Reducer



- Fast drying and non-ozone depleting
- · Recommended for thinning and cleaning most spray adhesives
- · Can also be used for cleaning brushes and rollers, and for flushing through spray lines and spray guns
- Flammable thinner/solvent should only be used with flammable adhesives

Item #	Size	Color
WWSOLVENT-01	1 Gal	Clear
WWSOLVENT-05	5 Gal	Clear
WWSOLVENT-55	55 Gal	Clear



# Non-Flammable Solvent/Cleaner/Reducer



- A clear non-flammable solvent recommended for thinning and cleaning most non-flammable adhesives.
- Can also be used for cleaning brushes, rollers, equipment parts and for flushing through spray lines and spray guns
- Fast drying

- Contaminant free
- Non-ozone depleting
- OTC Compliant

Item #	Size	Color
WWSOLVENT-NF-05	5 Gal	Clear
WWSOLVENT-NF-55	55 Gal	Clear

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# **SOLVENTS/CLEANERS/REDUCERS**



# Flammable Solvent/Cleaner/Reducer



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- Fast drying and non-ozone depleting
- Recommended for thinning and cleaning most spray adhesives
- Also used for cleaning brushes and rollers, and for flushing through spray lines and spray guns
- Flammable thinner/solvent should only be used with flammable adhesives

Item #	Size	Color
AFF689-5GP-ST	5 Gal	Clear
AFF689-54GD-ST	55 Gal	Clear



# Non-Flammable Solvent/Cleaner/Reducer



- A clear non-flammable solvent recommended for thinning and cleaning most non-flammable adhesives.
- Can also be used for cleaning brushes, rollers, equipment parts and for flushing through spray lines and spray guns
- Fast drying
- Non-ozone depleting
- Contaminant free

Item #	Size	Color
AFF1000-5G	5 Gal	Clear



# **Non-Flammable Cleaning Solvent/Thinner**

- Non-flammable solvent cleaner/thinner
- Thinner for TACC non-flammable adhesives
- Cleaner for over-spray and spray equipment
- Does not leave a film

	Item#	Container Size
	CIST172HG5	5 Gallon Pail



# **Cleaning Solvent/Thinner, Flammable**

- Used for cleaning flammable adheisve over-spray and spray equipments
- Doesn't leave a film

Note: These items may incur a hazardous material shipping fee.

Not all items available in all areas.

Item#	Container Size
CIST102G5	5 Gallon Pail







# **AEROSOL CONTACT ADHESIVES**



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# **Premium HiTemp Aerosol Adhesive**



- Designed for professional use
- Combines ease of use with very high strength, quick tack and dry time
- High solids and high temperature

Item #	Size	Color
WWPREMIUM-AA	15.75 oz	Clear
wwpremium-r-aa	15.75 oz	Red



# **CAL Compliant Aerosol Adhesive**



- CAL & OTC Compliant
- Excellent adhesion to a variety of substrates including, but not limited to laminates, particle board, plywood, hardwood, leather, rubber and metal
- High solids means extended mileage
- Soft spray allows for greater control of pattern and application rates
- Portable System

Item #	Size	Color
WWCALADHESIVE-AA	13 oz	Clear



## Foam & EPS Aerosol Adhesive



- Fine spray pattern provides for high coverage rate
- High tack properties with long open time for permanent bonds
- Fast dry
- Allows for some repositionability
- Soft seam, no-dimpling glue line
- Portable System

Item #	Size	Color
WWFOAM-AA	13 oz	Clear



# **Multi-Purpose Spray**



- High strength bonds
- Aggressive grab tack
- High shear strength, heat/UV stability
- For permanent results, spray both surfaces, allow to dry for 2 minutes and assemble

Item #	Can Size	Color
CISPH15ACC	15 oz	Clear
CISPH15ACR	15 oz	Red



# **AEROSOL CONTACT ADHESIVES**



# **Multi-Purpose Spray**

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- Solvent based adhesive
- Bonds high pressure laminates to various substrates
- Can be used on many porous and nonporous surfaces
- Exhibits good heat resistance, excellent shear strength
- Offers quick tack, fast drying and easy cleanup

Item #	Can Size	Color
CGS20017C	17 oz	Clear



# **Multi-Purpose Spray**

- Premium aerosol contact adhesive
- High temperature, high strength, quick dry time



Item #	Can Size	Color
AFF200-15-CL	15.75 oz	Clear
AFF200-15-RD	15.75 oz	Red



# Multi-Purpose Spray Fast Drying Formula

**3M** 

- High tack, high coverage and fast drying, bonds in 15 seconds
- For permanently attaching foils, carpeting, lightweight foams, paper, cardboard, felt and, cloth to painted or unpainted metals, wood and hardboard
- Low VOC, does not contain ozone-depleting CFCs

Item#	Can Size	Color
TMSUPER77	16.75 oz	Clear



# Multi-Purpose Spray High Strength, Fast Bond



- Can be used to attach decorative laminates to wood, plastic and metal
- Permanent bond that holds firmly and dries in one minute
- Fast contact strength buildup for many decorative laminates
- Low VOC version meets CARB/OTC VOC requirements and helps contribute to LEED credits

Item#	Can Size	Color
TMSPRAY90	17.6 oz	Clear
TMSPRAY90-LOWVOC	19 oz	Clear



# **AEROSOL CONTACT ADHESIVES & SPEED TAPE**

# Heavy Duty 20 Stray Adhesive \*\*\*Stray Adhesive \*\*Stray Adhesive \*\*\*Stray Adhesive \*\*\*

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# **Woodworking Spray Adhesive**



- Economical high strength, fast grabbing, industrial grade, lace spray aerosol adhesive
- Forms powerful, permanent bonds in woodworking and other applications. Bonds laminates, plastics, rubber and more

Item#	Can Size	Color
TMSPRAY20	13.8 oz	Clear



# Foam & Fabric Adhesive



- · Bonds foam to metal, fabric, wood and many other substrates
- Economical fast tack industrial grade spray adhesive
- Ideal for upholstery applications

Item#	Can Size	Color
TMSPRAY24	13.8 oz	Clear



# **Lightweight Spray Adhesive**



- Use on cork, felt, foam, foil, paper, and plastics
- Non-chlorinated; 10-20 minute drying time
- Temperature resistant up to +158° F (70° C)

Item#	Can Size	Color	
WW890910055	12 oz	Clear	



# **Double Sided Tape**



- Fastcap "Speed Tape" is a double sided tape that adheres like cement contact
- Increases in strength as it cures

Item#	Width	Length	Application
FASTAPE150	1"	50'	Edgebanding
FASTAPE1150	1-1/2"	50′	CountertopEdges, Faceframes
FASTAPE250	2"	50′	Faceframes
FASTAPE650	6"	50′	Large applications of laminate, such as shelving





# Cartridge Form, Unfilled



- Formulated for use in Holz-Her® edgebanding machines
- Cleaner running; glue pot stays clean longer
- Used on a wide variety of substrates
- Good coverage
- 48 cartridges per pack





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Item #	Color	Description	Applications	Technical Info
JW28630	Natural	High heat resistance and good cold flexibility; excellent color and heat stability in the melt.	Solid wood, veneer, primed HPL, PVC and resinated paper edgebands	Viscosity: 95,000 at 356°F; 70,000 at 374°F; 50,000 at 392°F Softening Point: 221°F Application Temperature: 356-392°F Feed Speed: 30 - 180 ft./min.



# Cartridge Form, Filled

- Filled adhesive benefits:
- Formulated for use in Holz-Her® edgebanding machines
- Very good adhesion with PVC, wood and laminates
- Good running properties
- High bond strength
- High coverage most commonly used
- WT" are 45 cartridges per box; "JW" are 35 lbs. per box





Item #	Color	Description	Applications	Technical Info
Low Viscosity				
WTHKP25N-B WTHKP25WH-B WTHKP25BN-B	Natural White Brown	Specially formulated for Holz-Her® automatic edgebanding machines. The viscosity, spread and flow characteristics will not clog or block the application nozzles on the glue head.	PVC, ABS, Veneer, Polyester, Melamine, Solid Wood & HPL	Viscosity: 55,000 at 392°F Softening Point: 227° F Application Temp: 392-428° F Feed Speed: 30 ft/min.
Medium Viscos	ity			
WTHKP21N-B WTHKP21WH-B	Natural White	Specially formulated for Holz-Her® automatic edgebanding machines. The viscosity, spread and flow characteristics will not clog or block the application nozzles on the glue head.	PVC, ABS, Veneer, Polyester, Melamine & Solid Wood	Viscosity: 90,000 at 392°F Softening Point: 227° F Application Temp: 392-428° F Feed Speed: 40 ft/min.
Medium /High	Viscosity			
JW28680 JW28681 JW28683	Natural White Black	Hot melt for HOLZ-HER cartridge edgebanders. Good adhesion especially to primed HPL; good color and heat stability in the melt.	Suitable for primed HPL, solid wood, veneer, PVC and resinated paper edgebands	Viscosity: 110,000 at 356°F, 85,000 at 374°F, 60,000 at 392°F Softening Point: 212° F Application Temp: 356-392°F Feed Speed: 30-120 ft/min.



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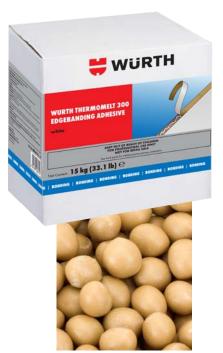


# Thermomelt™ 100 Cartridge



- Each Thermomelt 100 cartridge has a protective film coating permanently attached, this coating provides many benefits:
- Protects cartridges from shop dust, keeping your adhesives and machines clean and dust free
- Acts as a lubricant in the machine's hopper, providing problem free melting and increased performance from your edgebander.
- · Prevents cartridges from sticking together in storage
- Aid in cleaning/lubricating machine for use, keeping the edgebander in top condition. Specifications:
- Machine types: Specially formulated for Holz-Her edgebanders; the flow will not clog or block the application nozzles on the glue head.
- Bonding edges: HPL, Epoxy resin, ABS, Solid wood, Polyester, PVC and Veneer edges.
- Base: EVA Copolymer
- Speed: 8 2-m/min., (26 65ft/min.) depending on machine
- Working Temp: 200 220°C (392 428°F)
- Viscosity: 65,000 mPas @ 200°C

Item #	Color	Qty per Box
WWTHERM100-CLR	Transparent	33.1 lb. (45 Cartridges)
WWTHERM 100-NAT	Natural	33.1 lb. (45 Cartridges)



# Thermomelt™ 300 Pellet, Natural Color



- Würth Thermomelt<sup>TM</sup> 300 edgebanding pellets are the industry's best combination of value and performance.
- Perfect choice for a variety of machines. Great bond and good post-melt capabilities
- Great for PVC, ABS and fleece backed veneer
- Transparent glue line; also available in a variety of colors listed below
- · Great price combined with great performance
- Packaged in 33.1 lb. boxes, no more heavy 55 lb. bags that are difficult to move and break
   Specifications:
- Machine types: Works with standard and high speed straight edge banders
- Bonding: Polyester edges, Melamine resin edges, PVC, PP and ABS edges with pretreated back, Resin-impregnated paper and Massive and veneer edges
- Base: EVA Copolymer
- Speed: 20 40-m/min., (65 132 ft/min.) depending on machine
- Working Temp: 200 210°C (392 410°F)
- Viscosity: 65,000 mPas @ 200°C

Item #	Color	Weight per Box
WWTHERM300-NAT	Natural	33.1 lb.





# Thermomelt™ 500 Pellet, Natural Color



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- Würth Thermomelt<sup>TM</sup> 500 edgebanding pellets is the "workhorse" line.
- Superior formulation for a wide variety of uses; great bond and re-melt capabilities
- Great for PVC, ABS and fleece backed veneer; suitable for pre-coating of edges; use with HPL if primed.
- Transparent glue line; also available in a variety of colors listed below.
- Packaged in 33.1 lb. boxes, no more heavy 55 lb. bags that are difficult to move or break.
   Specifications:
- Machine types: Works with manual, standard and high speed auto straight edge banders,
   CNC processing centers.
- Bonding: Polyester edges, Melamine resin edges, PVC and ABS edges, Uncompressed resin-impregnated paper banding and Solid wood, veneer and Multiply edges.
- Base: EVA Copolymer
- Speed: 20 50-m/min., (65 165 ft/min.) depending on machine
- Working Temp: 200 210°C (392 410°F)
- Viscosity: 80,000 mPas @ 200°C

Item #	Color	Weight per Box
WWTHERM500-NAT	Natural	33.1 lb.

# WURTH THERMOMELT 200 EDGESANDING ADMESTATI TO STREET AND THE STREE

# Thermomelt™ 200 Pellet, Transparent Color



- No priming necessary for strip laminate saves you time and money - the best choice for HPL applications.
- Absolutely no stringing or smearing during routing.
- Suitable for difficult soft forming profile with tight radius.
- Transparent with a transparent glue line.
- Best choice for BAZ and contour banders.
- High green strength, invisible glue line, very good re-melting properties and unbreakable bond.
- Packaged in 28.66 lb. boxes, no more heavy 55 lb. bags that are difficult to move or break
   Specifications:
- Machine types: Works with all machine types and machining centers.
- Bonding: Polyester edges, CPL and Melamine Resin edges, PVC and ABS edges and Uncompressed resin-impregnated paper edges on machining centers.
- Base: EVA Copolymer
- Speed: 10 30-m/min., (32 98 ft/min.) depending on machine
- Working Temp: 180 200°C (356 392°F)
- Viscosity: 50,000 mPas @ 200°C





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# Pellet Form, Filled

- Filled adhesive benefits:
- Very good adhesion with PVC, wood and laminates
- Good running properties
- High bond strength and coverage
- Most commonly used type of edgebanding adhesive
- WT" are 45 cartridges per box; "JW" are 35 lbs. per box





ltem #	Color	Description	Applications	Technical Info	
Low Viscosit	у				
WTKS217N	Natural	Multi-purpose hot melt recommended for granular feed or 'quick melt' glue systems; also performs well in standard glue pot setups. Very good wetting even on difficult edgebanding materials; produces tight joints. High final bond strength and high heat resistance.	Veneer, polyester, PVC, melamine, solid wood, ABS, tropical and oils veneers and laminates (i.e. teak and pine)	Viscosity: 55,000 at 392° F Softening Point: 221° F Application Temperature: 374-392° F Feed Speed: 40 ft./minute	
JW28220-44	Natural	Low viscosity hot melt with fast melting properties, long open time and good color and heat stability in the melt.	For contour edgebanding of PVC, paper, and polyester at low application tempera- tures and at very slow feed speeds; also suitable for softforming PVC edges	Viscosity: 60,000 at 266° F, 40,000 at 284° F, 30,000 at 302° F Softening Point: 194° F Application Temperature: 266-302° F Feed Speed: 15-60 ft/min.	
Medium Visc	cosity				
JW29630-44	Natural	Very economical and excellent performance after initial melting. A medium viscosity EVA hotmelt adhesive. Good color and heat stability in the melt. Good general purpose edgebanding glue.	For edgebanding veneer, resin impregnated paper edgebands, and PVC. Good wetting and adhesion properties.	Viscosity: 120,000 at 190° F, Softening Point: Approx. 110° C (230° F) Ring & Ball Application Temperature: 190-210° C Density: 1.4 (11.5 lbs./gal.)	
Medium Hig	h Viscosit	у			
JW28860-44	Natural		For edgebanding veneer, sol-	Viscosity: 120,000 at 374°F, 90,000 a	
JW28861-44	White	Economical and excellent performance after initial melt- ing. Good resistance to high and low temperatures, good adhesion and good color stability in the melt.	id wood, resin impregnated paper edgebands, PVC, ABS, and primed HPL. Can also	392°F, 70,000 at 410°F Softening Point: 230° F Application Temperature: 374-410°F	
JW28863-44	Black	,	be used for precoating and softforming applications	eed Speed: 30-120 ft/min.	
High Viscosi	ty				
WTKS208N	Natural	Multi-purpose adhesive with fast melting properties and spread and flow characteristics that permits both standard and high feed spreads to be run without stringing. The melting characteristics of this adhesive cause less charring and oxidization in the pot and therefore result in cleaner operation.	PVC, ABS, Veneer, Polyester, Melamine	Viscosity: 130,000 at 392° F Softening Point: 230° F Application Temperature: 374-392° F Feed Speed: 50 ft./minute	



# **Pellet Form, Filled (continued)**





Item #	Color	Description	Applications	Technical Info	
High Viscosity	High Viscosity				
WTKS205N	Natural	Premium grade adhesive has been modified with a rubber additive to provide an exceptionally strong and durable multi-purpose adhesive recommended for all straightline edgebanding applications. High viscosity, excellent bonding characteristics, and high heat	PVC, ABS, Veneer, Polyester, Melamine,	Viscosity: 150,000 at 392° F Softening Point: 248° F Application Temperature:	
WTKS205WH	White	resistance make this the ideal all-purpose edgebanding adhesive. The spread and flow characteristics permit both moderate and high speed applications to be run without stringing.	Polyester, Melamine, Solid Wood & HPL	428-437° F Feed Speed: 40 ft./minute	
JW28850-44	Natural	High viscosity hot melt with high heat resistance and good cold flexibility of glue line. Excellent color and heat stability in the melt.	For solid wood, veneer, PVC and resinated paper edgebands; also used for softforming applications	Viscosity: 180,000 at 374°F; 130,000 at 392°F; 100,000 at 410°F Softening Point: 238° F Application Temperature: 374-412°F Feed Speed: 30-120 ft/min.	

# **Pellet Form, Unfilled**



Item #	Color	Description	Applications	Technical Info
High Viscosity				
JW28010-44	Natural	High viscosity hot melt with high heat resistance and good cold flexibility; excellent color and heat stability in the melt.	Suitable for solid wood, veneer, primed thermoplastic (PVC, ABS, PP), and resinated paper edgebands; also used for softforming applications (specially designed for BAZ and Combiformer machines).	Viscosity: 250,000 at 374°F, 170,000 at 392°F, 120,000 at 410°F Softening Point: 248° F Application Temperature: 374-410°F Feed Speed: 30-120 ft/min.

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# **Unfilled Edgebanding Adhesives**



- · Medium viscosity hot melt with high heat resistance and good cold flexibility.
- Excellent color and heat stability in the melt
- Applications: Suitable for solid wood, veneer, and primed thermoplastic (PVC, ABS, PP)
- Technical Info:
  - Viscosity: 95,000 at 356°F, 70,000 at 374°F, 50,000 at 392°F
- Softening Point: 221°F
- Application Temperature: 356F 392°F
- Feed Speed: roller application: 5-40 m/min (15-120 fpm)
- Nozzle application: 10-40 m/min (30-120 ft/min)

Item #	Color	Weight per Bag
JW28030-44	Natural	44 lb



# **Unfilled Clear Melt Edgebanding Adhesives**

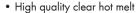


- High viscosity hot melt high heat resistance and good cold flexibility.
- · Excellent color and heat stability in the melt
- Applications: Suitable for solid wood, veneer, and primed thermoplastic (PVC, ABS, PP)
- Technical Info:
  - Viscosity: 135,000 at 374°F, 95,000 at 392°F, 75,000 at 410°F
  - Softening Point: 221° F
- Application Temperature: 374-410°F
- Feed Speed: roller application: 18-60 m/min (50-180 ft/min)
- Nozzle application: 10-40 m/min (30-120 ft/min)

Item #	Color	Weight per Bag
JW28090-44	Clear	44 lb



# **Medium Viscosity, Pellet Form-Filled**





- Recommended for veneer, melamine, polyester, PVC, ABS, HPL, and solid wood
- Technical Info:
- Viscosity: 75,000
- Softening Point: 110° C
- Application Roller Temperature: 190 200° C
- Temperature Melting Pot: 180 200° C
- Feed Speed: 50 ft./minute

Item #	Color	Weight per Bag
WTKS351C	Clear	55 lb





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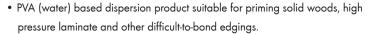
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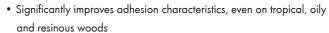
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# **EDGEBANDING ADHESIVES**



# **Dorus® Edgebanding Primer**



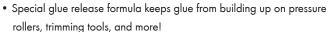


• Recommended Applications: Solid Wood, Veneers, HPL

Item#	Size
WTND183-1	22 lb container (approx. 2-1/2 gal.)

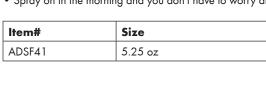






• Spray on in the morning and you don't have to worry about buildup.

Item#	Size
ADSF41	5.25 oz





# **Superapid 401 Glue Pot Cleaner**

- Perfect for cleaning edgebanding glue pots
- Removes residue from interior of glue pot allowing you to run at the perfect temperature
- Use as part of your regular edgebander maintenance Note: NOT for use with cartridge type edgebanders

Item#	
ADSR401	





# **CONSTRUCTION ADHESIVES**



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# Industrial Strength Adhesive Self-Leveling



- Exceptional adhesion to wood, metal, glass, fiberglass, masonry and concrete
- Waterproof after cure
- Can be painted to match surrounding area or to make UV-resistant
- Freeze/thaw stability: Stable

Item #	Color	Size
FW220011	Clear	3.7 oz



# Industrial Strength Adhesive Non-Slump Formula



- Exceptional adhesion to wood, metal, glass, fiberglass, masonry, concrete, asphalt
- Won't sag, drip or run on vertical or horizontal applications
- Waterproof after cure
- Can be painted to match surrounding area or to make UV-resistant
- Freeze/thaw stability: Stable

Item #	Color	Size
FW252011	Clear	10.2 oz



# **DYNAGRIP®** Construction Adhesive, All-Purpose

- Ideal for paneling, interior remodeling, and other interior projects
- Easy water clean-up and excellent instant grab







# **CONSTRUCTION ADHESIVES**



# **Construction Adhesive, Heavy Duty**



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- · Bonds wet, frozen and treated lumber
- Also ideal for metal, brick, concrete, ceramics and most large panel-type substrates
- · Reduces the amount of nailing needed to help eliminate squeaky floors
- Freeze/thaw stability: Will not freeze

Item #	Color	Size
FG526-1	Light Tan	10.5 oz

# **Construction Adhesive, Solvent Free**



- Bonds wood, paneling, plywood, wet and frozen lumber, metal, plastics, polystyrene and polyurethane foams and more.
- Interior and exterior use.
- Provides a strong grab, fills gaps and irregularities.
- Remains permanently flexible.
- Cleans easily with water in wet state.
- Highly-water resistant when dry.
- Freeze/thaw stability: Stable

Item #	Color	Size
FG747-1	Beige	10.5 oz

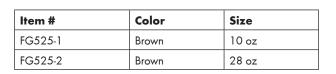




# **ProVantage Heavy Duty Construction Adhesive**



- · Premium-grade formula for more demanding construction and repair projects · Ideal for bonding wood, metal, brick, marble, ceramic tile, concrete
- and drywall
- Meets State and Federal VOC regulatory requirements
- Reduces the amount of nailing and can be extruded down to 0°F







# **ADHESIVE & LATEX CAULKS**



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# Adhesive Caulk, Kitchen & Bath

- Cured caulk is mildew-resistant
- Cleans up with water, paintable
- Freeze/thaw stability: Stable

Item#	Color	Size
DI18001	White	5.5 oz
DI18008	Clear	5.5 oz
DI18013	Almond	5.5 oz
DI18032	White	10.1 oz





# Adhesive Caulk, Vinyl All Purpose

- Mildew and rust resistant; waterproof seal
- Paintable after approximately 1 hour
- Freeze/thaw stability: Stable

Item#	Color	Size
PO102-AM	Almond	10.3 oz
PO102-BL	Black	10.2 oz
PO102-TR	Translucent	10.3 oz
PO102-WH	White	10.3 oz





# Adhesive Caulk, Latex All Purpose

- Bonds to almost any surface including wood, concrete, metal, drywall
- · Cured caulk will resist mold and mildew growth
- Paintable after approximately 2 hours
- Freeze/thaw stability: Do not allow to freeze

Item #	Color	Size
DW1700176	Clear	10.0 oz
DW1700039	White	10.0 oz
DW1700028	Almond	10.0 oz





- Adheres to wood, plaster, drywall and masonry
- Paintable with water clean-up
- Meets ASTM Specification C 834 for extradurability, articial weathering, extension-recovery/slump

Item#	Color	Size
DI18670	White	10.1 oz





25 year Durability Guarantee



# **LATEX CAULKS & SEALANTS**



# Latex Painter's Caulk, Plus Silicone



- Designed for interior and exterior applications
- Ideal for back filling trim, repairing cracks and sealing joints
- Mildew-resistant watertight seal
- Highly flexible and offers smooth bead
- Cleans up with water; no residual odor
- Paintable after approximately 2-4 hours
- Freeze/thaw stability: Stable

ltem#	Color	Size
FG830-1	White	10.3 oz
FG831-1	Almond	10.3 oz
FG832-1	Brown	10.3 oz

Item#	Color	Size
FG833-1	Clear	10.3 oz
FG834-1	Gray	10.3 oz
FG835-1	Woodtone	10.3 oz



# Acrylic Latex Caulk, Plus Silicone, Low VOC



- Cured caulk is mildew resistant
- Water clean-up
- Paintable after approximately 2 hours (fast dry approx. 40 minutes)
- Freeze/thaw stability: Stable

Item#	Color	Size
DI18425	White Fast Dry	10.1 oz
DI18118	Slate Gray	10.1 oz
DI18120	Brown	10.1 oz
DI18122	Cedar Tan	10.1 oz
DI18124	Dark Bronze	10.1 oz

Item#	Color	Size
DI18126	Black	10.1 oz
DI18130	Almond	10.1 oz
DI18152	White	10.1 oz
DI18156	Clear	10.1 oz
DI18172	Antique White	10.1 oz



# Latex Sealant, Low VOC

- Ideal for caulking and sealing windows and doors, moldings, baseboards, butt and corner joints, and other gaps and cracks
- Paintable after approximately 2-4 hours
- Cured sealant is mold & mildew resistant
- Easy water clean-up; low odor
- Freeze/thaw stability: Stable

Item#	Color	Size
DI18275	White	10.1 oz
DI18288	Almond	10.1 oz
DI18304	Clear	10.1 oz



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# **SILICONE SEALANTS**

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# Silicone Sealant, 100% Silicone



- Ideal for both interior and exterior applications, excellent adhesion to
   various construction materials including vinyl, aluminum, brick, glass and painted surfaces
- Use on construction, remodeling and repair projects doors, windows, siding, vents, tubs, sinks and more!
- Withstands extreme temperature changes
- Not paintable; paint surfaces before sealing
- Freeze/thaw stability: Will not freeze

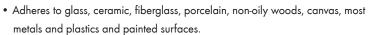


Item#	Color	Size
FG260-1	White	10.1 oz
FG261-1	Clear	10.1 oz

Item#	Color	Size
FG262-1	Almond	10.1 oz
FG263-1	Black	10.1 oz



# Silicone Sealant, 100% Silicone





- Not paintable; paint surfaces before sealing.
- Freeze/thaw stability: Stable

Item#	Color	Size
DI8646	White	10.1 oz
DI8641	Clear	10.1 oz
DI8642	Black	10.1 oz
DI8643	Aluminum	10.1 oz
DI8649	Almond	10.1 oz

50 year Durability Guarantee



# Silicone Sealant, 100% Silicone



- Use with all solid surface products, engineered stone, cultured marble and other non-porous surfaces.
- Use for sealing sheets and strips for bathtub and shower surrounds, fastening and sealing windowsills, fastening and sealing side and backsplashes to kitchen countertops and vanities.
- Highly resistant to ultraviolet light, ozone, moisture, mildew and extreme temperatures once cured
- Remains flexible; accommodates joint movement of +/-25 percent
- Not paintable; paint surfaces before sealing
- Freeze/thaw stability: Stable

Item#	Color	Size
AL25BE	Beige	10.3 oz
AL25CH	Charcoal	10.3 oz
AL25ER	Translucent Earth	10.3 oz
AL25GY	Gray	10.3 oz
AL25WH	White	10.3 oz



# **SILICONE SEALANTS/GLAZE COATS**



# Silicone Sealant, 100% Silicone

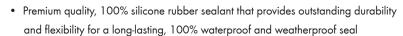


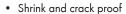
- Creates a tough, watertight, mildew resistant seal
- Fast-dry system that withstands water contact 2 hours after application
- Withstands temperature extremes of -65 Deg. F. to 300 Deg. F
- Forms a weatherproof bond to materials like glass, ceramics, aluminum, primed steel, and some plastics

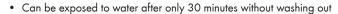
Item #	Color	Size
DW1508974	Clear	10.8 oz



# Silicone Rubber Sealant, Premium







- Cured sealant is mold and mildew resistant.
- Low in odor
- Interior/exterior use

Item #	Color	Size
DI8771	Clear	10.8 oz



# **Glaze Coat**

- Ultra-clear, high gloss pour-on finishing epoxy
- Can be used on most surfaces rough or smooth, stained or painted
- Great for coating tables or bar tops one coat equals 70 coats of varnish
- Easy 1:1 mixing ratio
- Self-leveling minimal spreading required
- Indoor use, resists temperatures up to 120 °F

Item#	Size
FWGLAZECOAT-PT	Pint
FWGLAZECOAT-QT	Quart
FWGLAZECOAT-GAL	Gallon



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# **TOUCH-UP STICKS**

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# Waxstix®, Beeswax Free (No Halo)

**Timbermate** group

- Use for nail holes, joints, scratches and more
- Colors can be blended for custom match
- Can be melted into or rubbed over damaged area
- Can be topcoated if a gloss finish is desired

Note: Waxstix should be stored in their sealed polybag for longest life.

Item #	Color
TUWAX-WB1	Alder / Baltic Pine
TUWAX-WE1	Ebony
TUWAX-WG1	Grey
TUWAX-WJ1	Brazilian Cherry / Jarrah
TUWAX-WLG1	Light Grey
TUWAX-WM1	Mahogany

Color
Natural
Red Oak / Tas Oak
Maple / Beech / Pine
Teak / Heart Pine
Walnut
White



# Softwax Blendable Wax Filler System



- Quickly fill holes in finished woodwork
- Match nearly any surface by blending the 20 colors
- Kit includes: 20 wax sticks, wax wedge, buffing pad and carrying case
- Replacement sticks and accessories available

Item#	Description
FAWAXKIT-20S	20 stick kit
Kit Replacement Items	
FAWEDGE	Replacement Wedges
FAPAD	Replacement Buffing Pads



# **Wood Putty Touch-Up Sticks**

• Quick, easy nail hole repair, scratches and other minor blemishes in finished wood surfaces.

Packing & Sold in: Cards of 4

ltem#	Colors
DI4080	Light Woods
DI4083	Red Woods
DI4085	Dark Woods





# **WOOD FILLERS, SOLVENT BASED**



# **Wood Filler**



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- Can be stained, sawed, drilled, sanded, planed and nailed like real wood
- Quick dry and ready to use with smooth spreading and even filling of any hole or crack
- Can be painted, varnished, lacquered, stained and oiled

Color/Species	1/4 Pint (6 oz.) Item#	1 Pint (24 oz.) Item#	1 Quart Item#
Alder	FW32-ALDER	FW8-ALDER	FW1QT-ALDER
Ash	FW32-ASH	FW8-ASH	FW1QT-ASH
Birch	FW32-BIRCH	FW8-BIRCH	-
Cedar	FW32-CEDAR	-	-
Cherry	FW32-CHERRY	FW8-CHERRY	FW1QT-CHERRY
Fir	FW32-FIR	FW8-FIR	-
Mahogany	FW32-MAHOGANY	FW8-MAHOGANY	-
Maple	FW32-MAPLE	FW8-MAPLE	FW1QT-MAPLE
Natural/Tupelo	FW32-NATURAL	FW8-NATURAL	FW1QT-NATURAL
Oak/Teak	FW32-OAK	FW8-OAK	FW1QT-OAK
Pine	FW32-PINE	FW8-PINE	-
Red Oak	FW32-REDOAK	FW8-REDOAK	FW1QT-REDOAK
Walnut	FW32-WALNUT	FW8-WALNUT	FW1QT-WALNUT
White	FW32-WHITE	FW8-WHITE	-
White Glaze	FW32-WHITEGLAZE	-	-
White Pine	FW32-WHITEPINE	FW8-WHITEPINE	FW1QT-WHITEPINE



# **Wood Filler**



- Compatible with oil-based sealers
- Not recommended for floors or tabletops
- Color Putty can be intermixed to create a blend that will match unique wood tones
- Cleans up with mineral spirits
- Container size is 3.7 oz

Item#	Color/Species
CY100	White
CY102	Natural
CY106	Lt. Birch
CY108	Lt. Oak
CY110	Fruitwood
CY114	Maple

Item#	Color/Species
CY116	Butternut
CY118	Cherry
CY122	Honey Oak
CY124	Redwood
CY126	Br. Mahogany
CY130	Dark Walnut

Item#	Color/Species
CY134	Ebony
CY136	Nutmeg
CY138	Pecan
CY140	Briarwood
CY144	Teakwood



# **WOOD FILLERS, WATER BASED**



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Note: Color swatches are representations of actual colors.

For Beeswax Free Touch-up Sticks, see page R-56

# **Wood Filler**

- Will not shrink, sink, crack or fall out
- No waster easily reconstitute with water if dry
- · Accepts nails, screws, sawing, drilling and routing
- Takes stain like real wood
- Freeze/thaw stable
- Mixes perfectly with oil or latex tints, dyes, and stains
- For matching wax sticks, see page







	8 oz.	Quart	Gallon	2.5 Gallon
Species	Item #	Item #	Item #	Item #
Alder	TUALDER-8	TUALDER-QT	TUALDER-GAL	TUALDER-2.5G
American Cherry	TUCHERRY-8	TUCHERRY-QT	TUCHERRY-GAL	TUCHERRY-2.5G
Australian Cypress/Teak/ Heart Pine	TUAUSCYPRESS-8	TUAUSCYPRESS-QT	TUAUSCYPRESS-GAL	TUAUSCYPRESS-2.5G
Brazilian Cherry	TUBRAZCHERRY-8	TUBRAZCHERRY-QT	TUBRAZCHERRY-GAL	TUBRAZCHERRY-2.5G
Australian Cedar/Chestnut	TUCHESTNUT-8	TUCHESTNUT-QT	TUCHESTNUT-GAL	TUCHESTNUT-2.5G
Mahogany	TUMAHOGANY-8	TUMAHOGANY-QT	TUMAHOGANY-GAL	TUMAHOGANY-2.5G
Maple/Beech/Ash/Pine	TUMAPLEBAP-8	TUMAPLEBAP-QT	TUMAPLEBAP-GAL	TUMAPLEBAP-2.5G
Natural/Tint Base	TUNATURALTINT-8	TUNATURALTINT-QT	TUNATURALTINT-GAL	TUNATURALTINT-2.5G
Red Oak	TUREDOAK-8	TUREDOAK-QT	TUREDOAK-GAL	TUREDOAK-2.5G
Rustic/Ebony	TURUSTICEBONY-8	TURUSTICEBONY-QT	TURUSTICEBONY-GAL	TURUSTICEBONY-2.5G
Tasmanian Oak	TUTASOAK-8	TUTASOAK-QT	TUTASOAK-GAL	TUTASOAK-2.5G
Walnut	TUWALNUT-8	TUWALNUT-QT	TUWALNUT-GAL	TUWALNUT-2.5G
White	TUWHITE-8	TUWHITE-QT	TUWHITE-GAL	TUWHITE-2.5G
White Oak	TUWHITEOAK-8	TUWHITEOAK-QT	TUWHITEOAK-GAL	TUWHITEOAK-2.5G



# **WOOD FILLERS, WATER BASED**



# **Wood Filler, Water Based**

# FAMOWOOD

- Water based wood filler has little or no impact on the environment
- Safe and easy to use, water clean-up

Species	1/4 Pint (6 oz.) Item#	1 Pint (24 oz.) Item #
Birch	FW25SF-BIRCH	FW100SF-BIRCH
Cherry/Dark Mahogany	FW25SF-CHERRY	FW100SF-CHERRY
Fir/Maple	FW25SF-FIR/MAPLE	FW100SF-FIR/MAPLE
Golden Oak	FW25SF-GOLDENOAK	FW100SF-GOLDENOAK
Natural	FW25SF-NATURAL	FW100SF-NATURAL
Oak	FW25SF-OAK	FW100SF-OAK
Red Oak	FW25SF-REDOAK	FW100SF-REDOAK
Walnut	FW25SF-WALNUT	FW100SF-WALNUT
White	FW25SF-WHITE	FW100SF-WHITE
White Pine	FW25SF-WHITEPINE	FW100SF-WHITEPINE



# Bondo Body Filler, Spreader & Hardener



- Ideal for large surfaces to repair countertops, end panels, post forming, etc.
- Mix only in small amounts that can be used in 3-4 minutes
- Do not add cream hardener to the body filler container
- Proper Mixing Ratio: 50:1 by weight

Note: One .75 oz tube of cream hardener is included with each quart and gallon can.

Item#	Description
BO492	Quart
BO494	Gallon
BO357	Spreader, 3 Pack
BO913	Hardener (Red)



# MulTfill Filler, Ready to Use, Interior or Exterior



- Applies easily and sets hard no hardener needed
- Will not shrink as it is acrylic and latex free
- Indefinite shelf life, if it starts to dry out add a few drops of water
- Dry time of 1-3 hours depending on weather and depth of fill can speed up by using a heat gun

Item#	Size
TUMULTFILL-7OZ	7 oz
TUMULTFILL-2LB	2 lb
TUMULTFILL-4LB	4 lb

Works on stone, metal, wood, brick, concrete - ANY painted surface!

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# **LAMINATE REPAIRERS**

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SEAMFILE OF THE GRANDING STANDS OF THE STAND

# SeamFil, 1 oz. Tube



- Use to cover up unsightly seams, joints, nicks and other imperfections in laminate
- Resists moisture, detergents, and other household products as effectively as the original laminate

Note: Custom mixes available Special Order

Item #	Color
KS901	White
KS902	Gray
KS903	Dark Gray
KS904	Tan
KS913	Brown
KS914	Black
KS916	Lite Yellow
KS918	Mahogany

Item #	Color
KS919	Pink
KS922	Red
KS931	Maple
KS933	Teak
KS934	Gray Walnut
KS935	Birch
KS936	Primary Yellow
KS937	Primary Red

Color
Olive
Orange
Almond
Butcher-block
Spectrum Green
Spectrum Blue
Tan
Wilsonart Frosty White

Item #	Color
KS756F	Formica Natural Maple
KS909F	Formica Black
KS918F	Formica Neutral White
KS920F	Formica Almond
KS932F	Formica Antique White
KS949F	Formica White

Item #	Color	
KS961F	Formica Fog	
KS3517F	Formica Sand Crystal	
KS3526F	Formica Travertine	
KS3692F	Formica Labrador Granite	
KS5904F	Formica Wild Cherry	
KS7014F	Formica Colorado Slate	

Item #	Color
KS7022F	Formica Natural Canvas
KS7266F	Formica Cotta Stone
KS7494F	Formica Carrara Envision
KS7732F	Formica Butterum Granite
KS7734F	Formica Jamocha Granite
KS7736F	Formica Tuscan Marble

# **SeamFil Accessories**

Item #	Description	
KS943	SeamFil Clear Gloss, 1 oz tube	
KS944	SeamFil Dry Time Retarder, 1oz tube	
KSSF99P	SeamFil Solvent, 1/2 Pint	
KSSF99Q	SeamFil Solvent, 1 Quart	





# SeamFil Kits, Woodgrain & Standard



- Woodgrain Kit contains one each of the 12 most popular woodgrain colors in 1 oz. tubes:
- Standard Kit contains one each of the 12 most popular solid colors in 1 oz. tubes
- Each kit type includes non-scratch putty knife and 1/2 pint of KSSF99P Seamfil solvent

Item# KSWOODGRAIN		Description	
		Woodgrain Kit	
	KSSTANDARD	Standard Kit	



# **LAMINATE CAULKS**



**Note: Custom mixes** available Special Order

# ColorFlex®Acrylic Latex Caulk w/Silicone



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- Used to seal the inside corners and perimeter of the counter, vanity, bath surround, etc.
- ColorFlex will shrink approximately 25% 28% upon cure

Item # Color	
4 oz Tube	
KS927CF	Formica 927 Folkstone
KSCF8001	White
KSCF8002	Chalk
KSCF8006	Grey Sand
KSCF8007	Eggshell
KSCF8008	Almond
KSCF8012	Antique White
KSCF8013	Beige
KSCF8040	Chamois
KSCF8042	Khaki

Item #	Color
4 oz Tube	
KSCF8044	Butcherblock
KSCF8073	Walnut
KSCF8077	Coffee Bean
KSCF8081	Grey Suede
KSCF8193	Pumice
KSCF8198	Dolphin
KSCF8199	Platinum
KSCF8213	Slate
KSCF8216	Ebony
KSCF8218	Sable
KSCF8219	Black







- Stain and mildew resistant, made to last 30 years
- ust cut at the top of the tube and Color Rite is ready

Item #	Color
5.5 oz Tube	S
CRAB15-T	Almond Papyrus
CRAE10-T	Refined Butcher Block
CRAE21-T	Mineral
CRBA11-T	Cocoa Maple
CRBA12-T	Dark Chocolate
CRBA13-T	Bronze
CRBA24-T	Wheat
CRBB08-T	Ashen
CRBB26-T	Beige
CRBB29-T	Sail White
CRBB31-T	Dover White
CRBC14-T	Brite White
CRBC17-T	Black
CRBD25-T	Dark Grey
CRBE17-T	Deep Red/Brown
CRCA14-T	Hardrock Maple

Item # Color	
5.5 oz Tubes	ı
CRCA19-T	Colorado Slate
CRCB09-T	Butterum Granite
CRCB28-T	Onyx
CRCC17-T	Pearl
CRCC18-T	Mission White
CRCC26-T	Neutral White
CRCC30-T	Graphite
CRCD31-T	White
CRCM04-T	Gray
CRDB05-T	Ginger Root
CRDC14-T	Himalayan
CRDD02-T	Brown
CRDD03-T	Natural Cane
CRDD05-T	Auburn Maple
CRDE10-T	Jamocha Granite
CRDM03-T	Chocolate Mahogany
CRDM04-T	Cooper



**Note: Custom mixes** available Special Order



# **SURFACING ADHESIVE**

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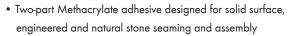
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# **Join.It Bonding Adhesive**



• UV stable and non-yellowing

• High resistance to water, impact, wear, scuffing, boiling water and high temperature

Working Time: 8-14 minutes
Fixture Time: 18-25 minutes
GreenGuard Gold Certified



Join.it Adhesive		Matches Formica Solid Surface Color Match	
Item #	Name	Number	Name
NNPC1001	Arctic White	102	Arctic
NNPC2005	Cream	103	Frost
NNPC1002	Pure White	109	Bright White
NNPC5001	Wheat	306	Ginger Root Mist
NNPC4006	Trans Black	307	Spanish Paprika Mist
NNPC4006	Trans Black	309	Pesto Mist
NNPC2014	Natural Sand	333	Wheat Matrix
NNPC2032	Modern Beige	386	Crème Graniti
NNPC5022	Sepia	387	Mokka Graniti
NNPC4002	Black	389	Marron Graniti
NNPC2008	Satin Cream	403	Glacier Ore
NNPC2013	Cornsilk	407	All That Jazz
NNPC4002	Black	501	Black Lava
NNPC1005	Ultimate White	505	Sea Glass
NNPC2006	lvory	601	Bleached Concrete
NNPC5018	Hazelwood	603	Natural Concrete
NNPC3012	Putty	607	Ashen Concrete
NNPC2027	Oyster	608	Limed Concrete
NNPC4002	Black	650	Ebony Mosaic
NNPC5017	Ceder	651	Chicory Mosaic
NNPC5001	Wheat	652	Pecan Mosaic
NNPC6004	Seaweed	654	Botanical Mosaic
NNPC7005	Steel Blue	655	Coastal Mosaic
NNPC5002	Burlywood	656	River Rock Mosaic
NNPC5021	Trans Brown	704	Saltillo Stone
NNPC2029	Satin Sand	707	Carrara Stone
NNPC4006	Trans Black	714	Federal Cornerstone
NNPC4006	Trans Black	715	Gothic Cornerstone
NNPC2029	Satin Sand	733	Mirage

Join.it Adhesive		Matches Formica Solid Surface Color Match	
Item #	Name	Number	Name
NNPC3014	Modern Gray	737	Gray Galaxy
NNPC2006	lvory	742	Blanco Terrazzo
NNPC5001	Wheat	743	Tawny Agate
NNPC2026	Butter Milk	744	Crema Terrazzo
NNPC1005	Ultimate White	748	White Renew
NNPC2027	Oyster	749	Gray Renew
NNPC2006	lvory	757	Luna Sand
NNPC2006	lvory	758	Bianco Mineral
NNPC7004	Powder Blue	759	Dali Mineral
NNPC5023	Satin Brown	763	Coffee Silica
NNPC2022	Corn	766	Portofino Mineral
NNPC3007	Glacier Gray	770	Bottle Glass Quartz
NNPC2028	Sandcastle	772	Copper Quartz
NNPC2030	Colony Buff	773	Luna Sail White
NNPC6003	Laurel	774	Luna Fossil
NNPC3013	Concrete Grey	775	Luna Storm
NNPC5019	Dark Beech	777	Noce Travertine
NNPC2002	Floral White	778	White Sparkle
NNPC5018	Hazelwood	780	Luna Stone
NNPC3003	Almond	<i>7</i> 81	Luna Concrete
NNPC5020	Dark Oak	782	Luna Weather
NNPC2006	lvory	783	Vapor
NNPC5018	Hazelwood	785	Portobello Aggregate
NNPC2028	Sandcastle	787	Drift Travertine
NNPC1005	Ultimate White	788	White Travertine
NNPC2006	lvory	931	White Spex

Join.it Adhesive Mixing Tip	
Item # Description	
NN909-MIXTIP	Tip for 9 oz Cartridge



# **SURFACING ADHESIVE**



# **Join.It Bonding Adhesive**



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• Two-part Methacrylate adhesive designed for solid surface, engineered and natural stone seaming and assembly

• UV stable and non-yellowing

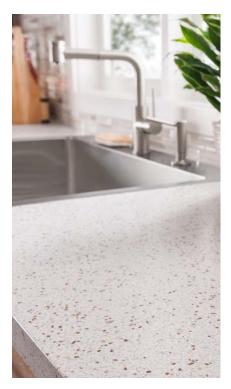
• High resistance to water, impact, wear, scuffing, boiling water and high temperature

Working Time: 8-14 minutes
Fixture Time: 18-25 minutes

• GreenGuard Gold Certified



Join.it Adhesive Mixing Tip		
Item #	Description	
NN909-MIXTIP	Tip for 9 oz Cartridge	



Join.It Adhesive		Matches 909 Solid Surface Color Match	
Item #	Name	Number	Name
NNPC1003	Winter Sands	001	Winter Sands
NNPC2003	Royal	013	Royal
NNPC3004	Nightfall	019	Nightfall
NNPC3006	Meteor Shower	022	Meteor Shower
NNPC3001	Coastal Dunes	045	Coastal Dunes
NNPC3002	Grey Dunes	047	Gray Dunes
NNPC4001	Black Volcano	050	Black Volcano
NNPC3003	Castle	053	Castle
NNPC2012	Ash Quartz	060	Ash Quartz
NNPC5002	Dakota	146	Dakota
NNPC2010	Autumn	203	Autumn
NNPC2011	Catalina	210	Catalina
NNPC5005	Tahiti	435	Tahiti
NNPC5001	Wild Oats	555	Wild Oats
NNPC5004	Maple Lane	585	Maple Lane
NNPC2002	Windsor	586	Windsor
NNPC6001	Dovetail	695	Dovetail
NNPC1001	Bright White	700	Bright White
NNPC2009	Harmony	710	Harmony
NNPC2010	Laurel Bay	730	Laurel Bay
NNPC3005	Summit	819	Summit
NNPC1002	Designer White	1068	Designer White
NNPC2005	Cream	1069	Cream
NNPC4002	Constellation	4211	Constellation
NNPC2004	Bone	4266	Arctic Dust
NNPC2006	Rice Paper	4466	Rice Paper
NNPC5002	Mesa	4789	Mesa
NNPC2013	Foxtrot	4791	Foxtrot

# **COMMON EDGEBANDING ADHESION TROUBLESHOOTING GUIDE**

# Most adhesion problems are related to either temperature or line speed.

# Edging does not bond to board:

• Temperature is too low.

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- Line speed is too slow allowing adhesive to cure prior to bonding.
- Too little adhesive applied for edging or substraight.
- HPL does not adhere can be due to primer or inaccurate adhesive selection.

# Inconsistent bonding along length:

- If the problem is in consistent intervals the most likely problems are:
  - Applicator head needs cleaning.
  - Pulsating pump.
  - Pressure wheels are jammed or binding.
- Edge of board may not be cut square to face.
- Applicator pot and or roller may be contaminated with foreign material.
- Primer on PVC may have inconsistencies.

# Edging at end of panel diminishes:

- Adhesive from pre-melter is not reaching set temperature.
- Adhesive from applicator is not reaching set temperature.
- Pump is not feeding head fast enough.
- · Operating feed is running too fast.

# Edging not adhering to top or bottom edge of board:

- Head is not square with panel or feed bed.
- Glue adjustment head is loose at in-feed gate.
- Head is worn.

# Stringing of adhesive on line:

- Too low of an application temperature.
- Adhesive application coat is too thick.
- Out-feed gate needs adjusting.

If the above do not solve your edgebanding problem, please contact your sales rep for additional help.

